

MathWorks **AUTOMOTIVE CONFERENCE 2022** India

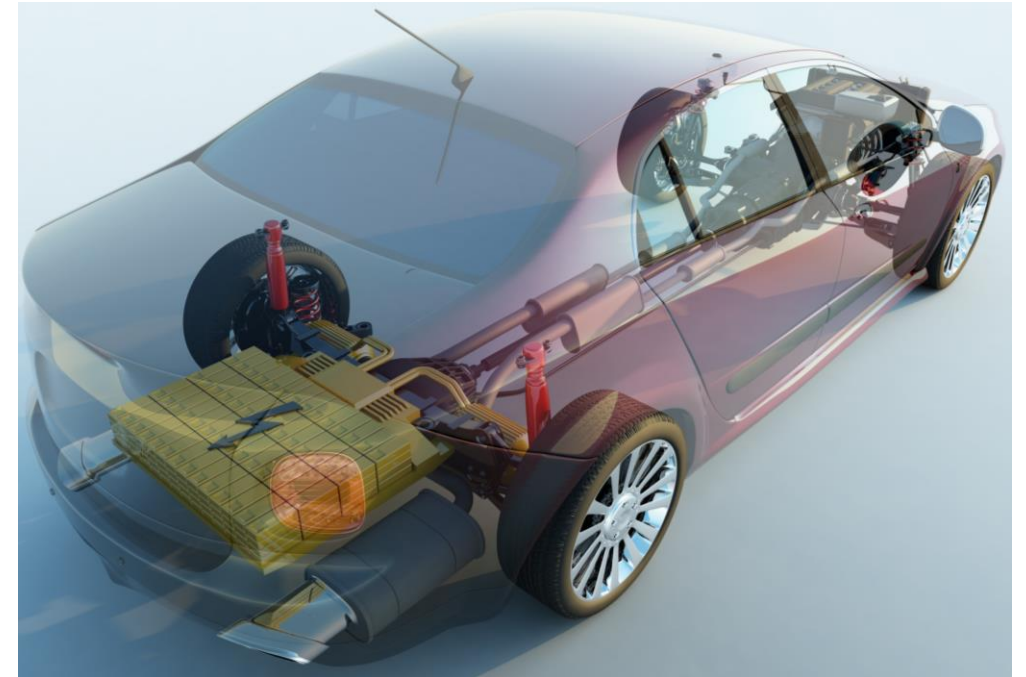
Virtual Development of Battery and BMS

Abhisek Roy, MathWorks

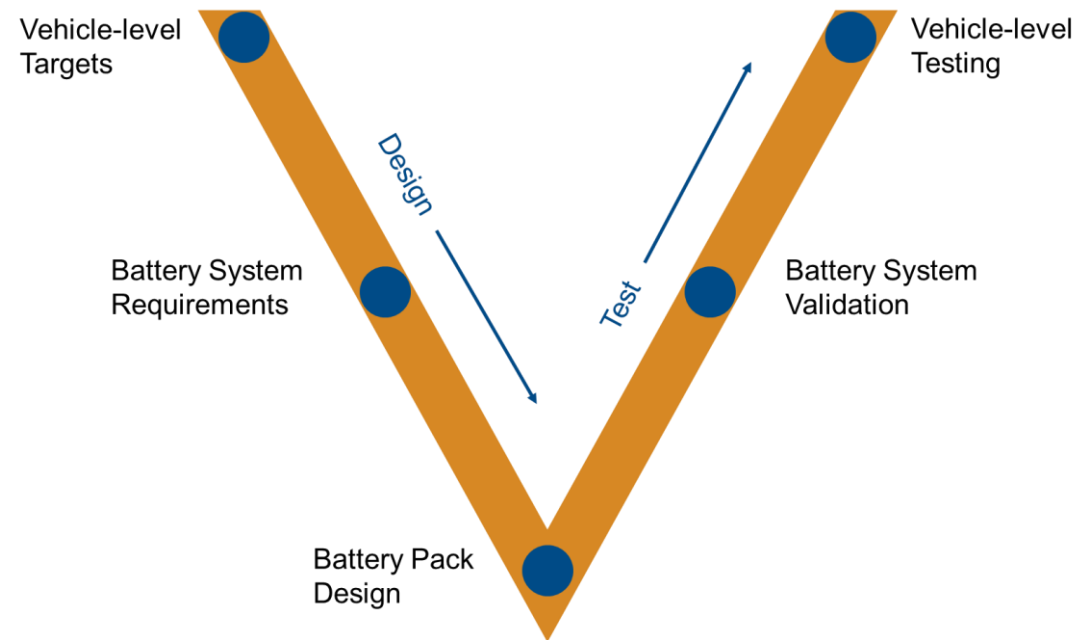


Context

- Common challenges for EV Battery pack design
 - How to size the battery pack?
 - How to manage thermal loads?
 - How to control the battery pack?
 - How to do predictive maintenance?



Goal for today is demonstrate how MathWorks tools support battery design and controls development throughout the V-cycle



Agenda

- Determine battery pack size to meet system-level targets
- Design and analyze thermal management systems
- Develop control systems
- Realize digital twin and predictive maintenance applications

Agenda: Determine battery pack size to meet system-level targets

- **How to perform system level analysis?**
- How to evaluate battery efficiency and sizing?

Vehicle-Level Targets

- Government agencies rate conventional, HEV and EV's using different standardized tests (US city / highway cycle, WLTP, etc.)
- Different metrics to define energy efficiency (MPGe, Wh/km, etc.)
- Vehicle program sets targets → requirements for subsystem teams

EPA DOT Fuel Economy and Environment Plug-In Hybrid Vehicle Electricity-Gasoline

Fuel Economy Midsize cars range from 10 to 99 MPGe. The best vehicle rates 99 MPGe.

Electricity Charge Time: 4 hours (240V) **98 MPGe** 34 kW-hrs per 100 miles

Gasoline Only **38 MPG** 2.6 gallons per 100 miles

You save \$8,100 in fuel costs

EPA DOT Fuel Economy and Environment Electric Vehicle

Fuel Economy Midsize cars range from 10 to 99 MPGe. The best vehicle rates 99 MPGe.

99 MPGe 103 city 95 highway 34 kW-hrs per 100 miles

You save \$9,600 in fuel costs over 5 years compared to the average new vehicle.

Annual fuel cost \$900

Driving Range All electric range 30 miles

Annual fuel cost \$600

Fuel Economy & Greenhouse Gas Rating (tailpipe only) **10 Best**

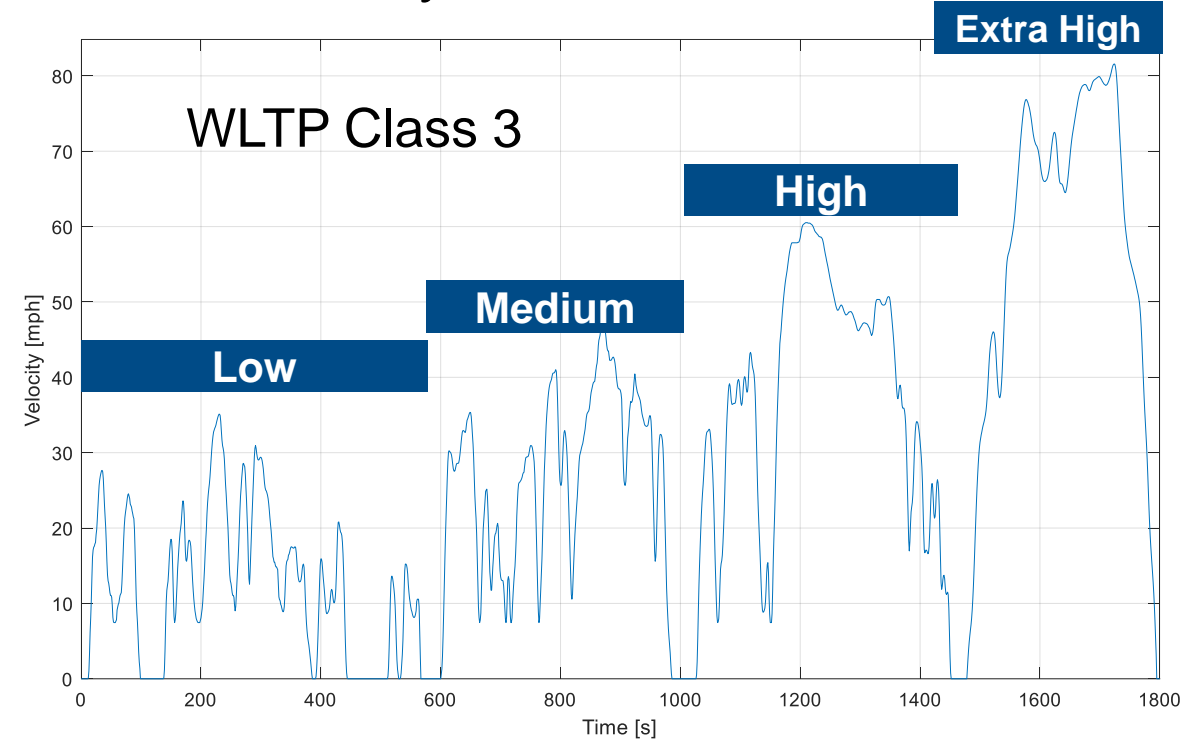
Smog Rating (tailpipe only) **1 Best**

Charge Time: 8 hours (240V)

Driving Range When fully charged, vehicle can travel about... 99 miles

fueleconomy.gov Calculate personalized estimates and compare vehicles

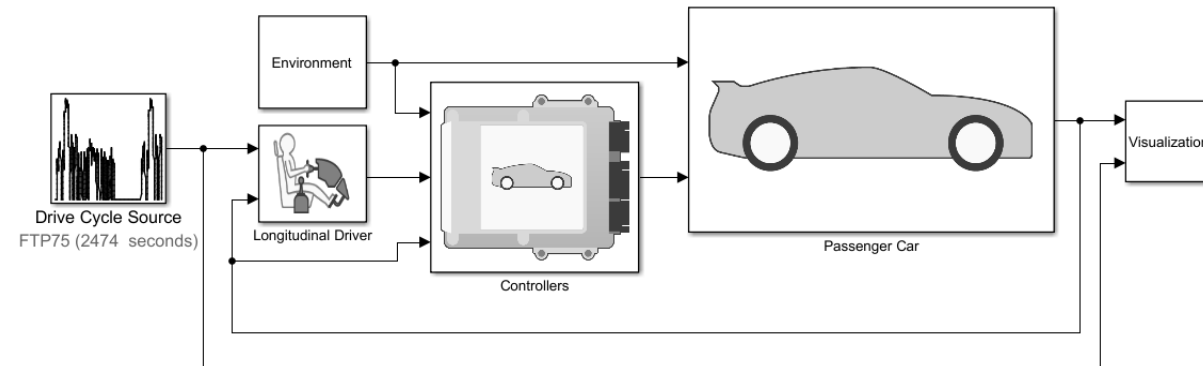
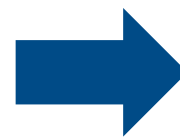
fueleconomy.gov Calculate personalized estimates and compare vehicles



World harmonized Light-duty vehicles Test Procedure

Use System-Level Models to Evaluate System-Level Targets

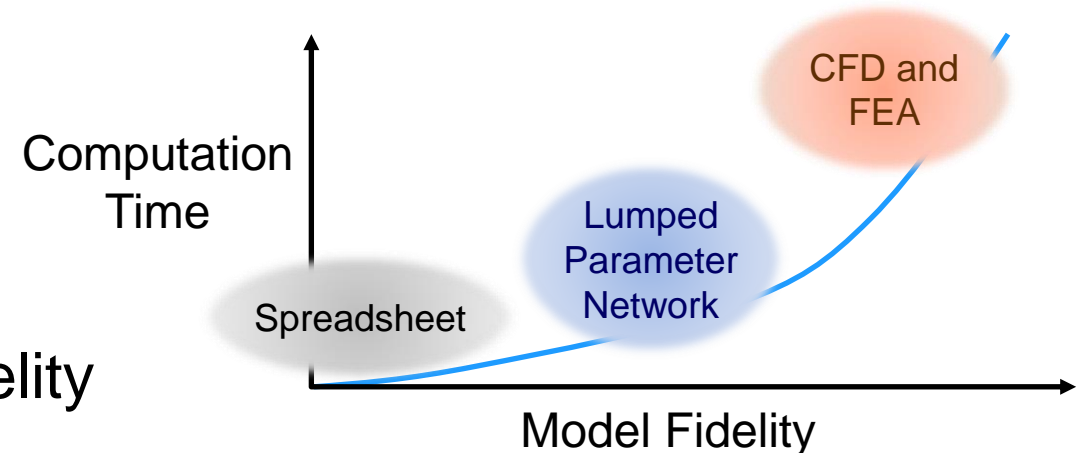
Target	How to evaluate
Fuel economy	Perform drive cycle test
Range	Perform drive cycle test
Acceleration	Perform Wide Open Throttle (WOT) test
Cost	Assume \$ / kWh



Simulations used to frontload design / save money

Right-Level Modeling

- We can answer system-level questions using system-level models, but what level of fidelity is appropriate for the task?
- Initial estimates use simplifying assumptions
 - Fast running 1D models
 - Neglect thermal / spatial effects
 - Simplified controls
- Design-oriented tasks require higher fidelity
 - Slower running multidomain models
 - Include thermal / spatial effects
 - Production-oriented controls



MathWorks Offering for Virtual Vehicle Simulation

Engineering Tools + Application Expertise



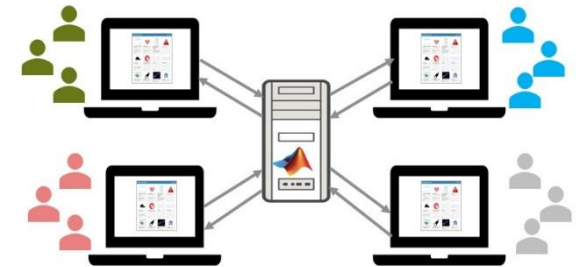
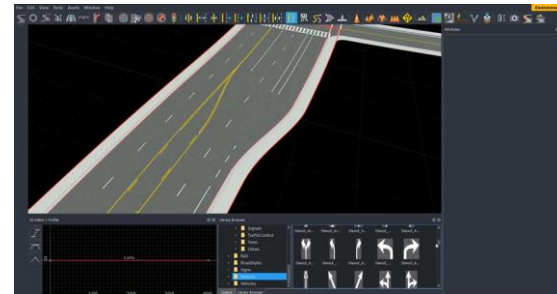
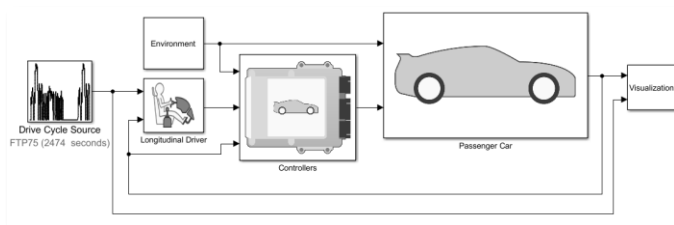
Vehicle Templates
Subsystem Libraries
Modeling Guidelines

C/C++ Interface
Reduced Order Models
FMU Integration

Scene & Scenarios
Open Standards
Drive Cycles

Visualization
Data Analysis
Report Generation

Cloud Integration
DataLake Integration
HIL Deployment



Value proposition:

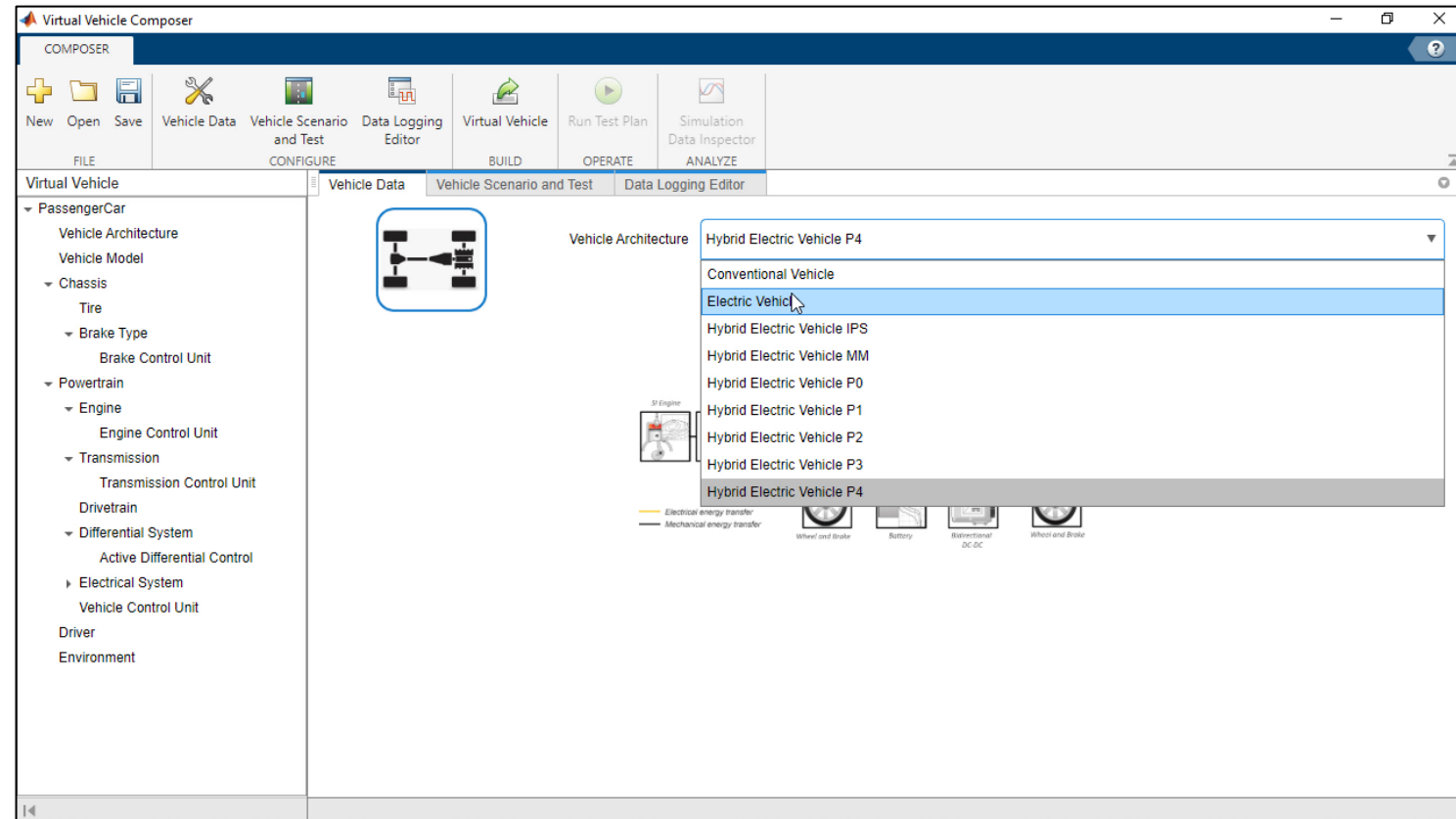
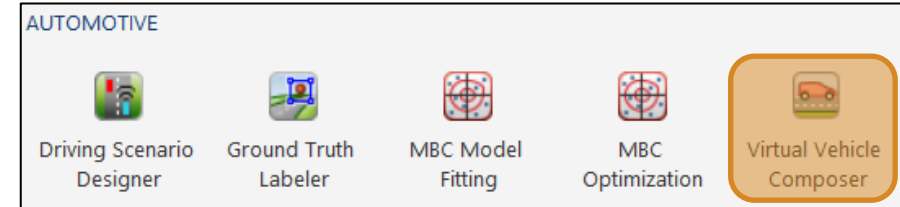
- Proven tools for modeling of physics and software
- Reference applications for reduced time-to-simulation
- Common platform for model reuse
- Solutions for large-scale modeling and simulation
- Flexible platform for growth / new use cases

Learn more:
[Virtual Vehicle](#)

Virtual Vehicle Composer App

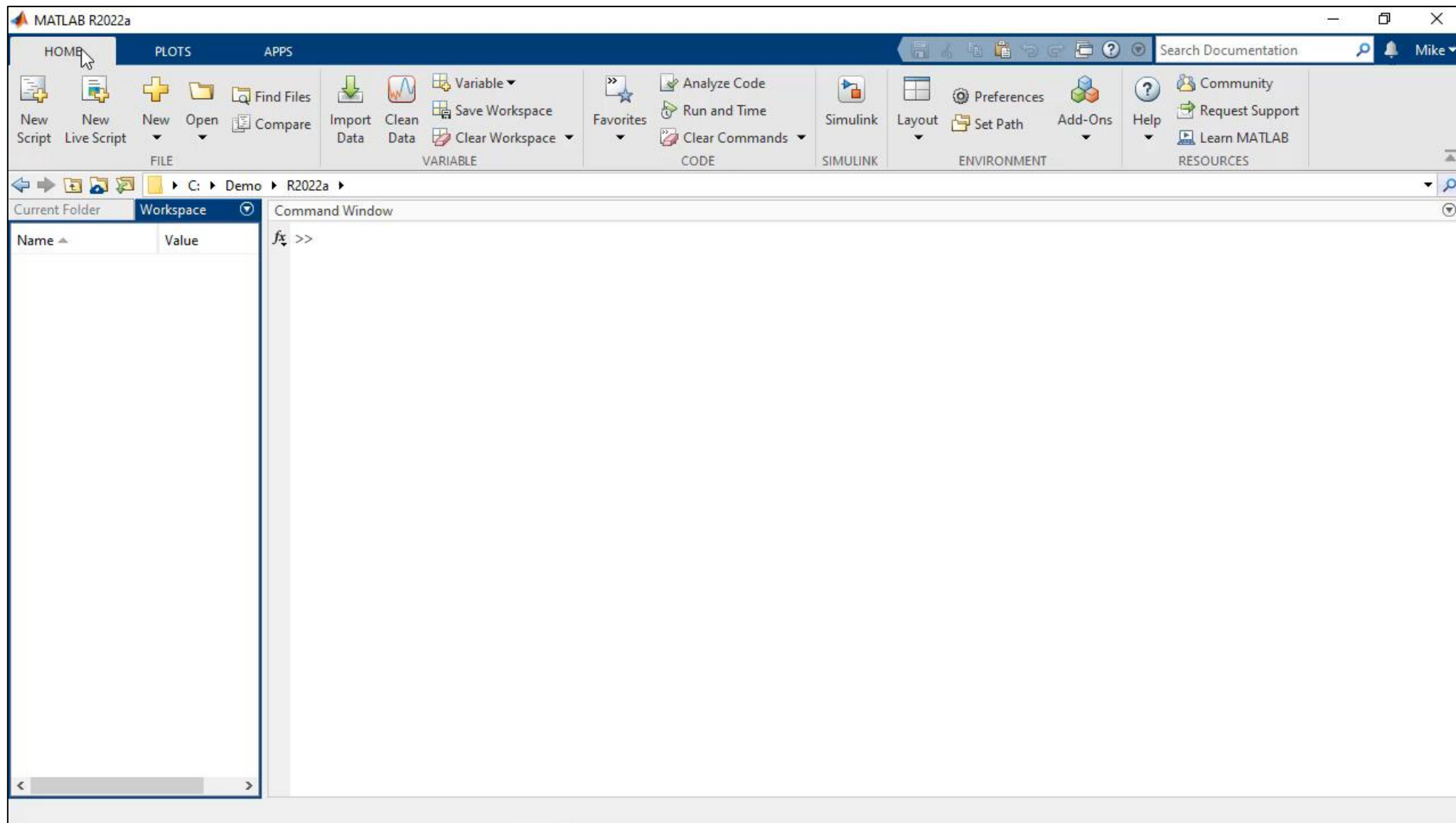
New in R2022a

- Unified interface to quickly configure a virtual vehicle model, select test cases and review results
- Available with **Powertrain Blockset** and / or **Vehicle Dynamics Blockset**
- Includes detailed powertrain models, vehicle dynamics and closed-loop controls



Virtual Vehicle Composer App

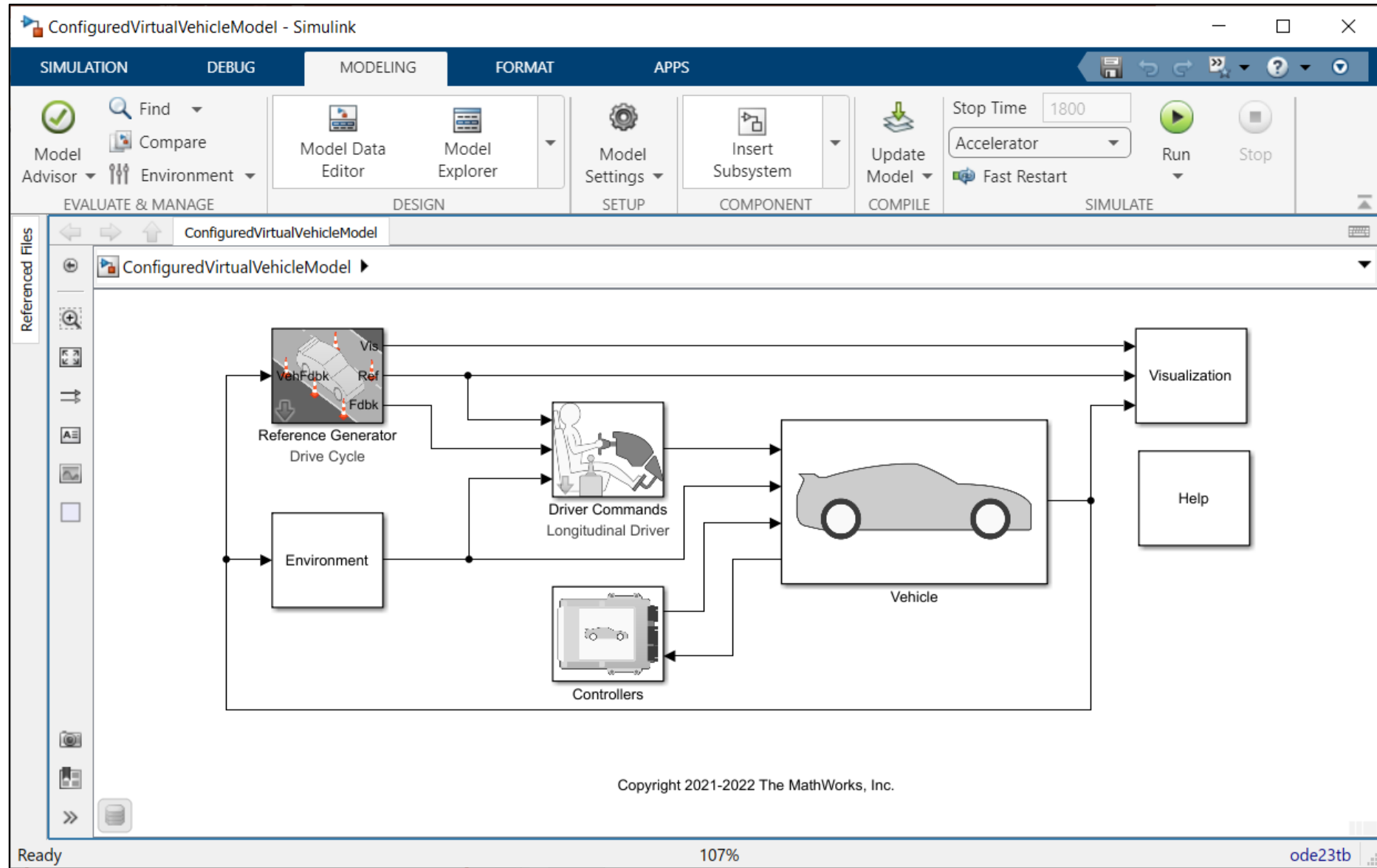
New in R2022a



Workflow steps:

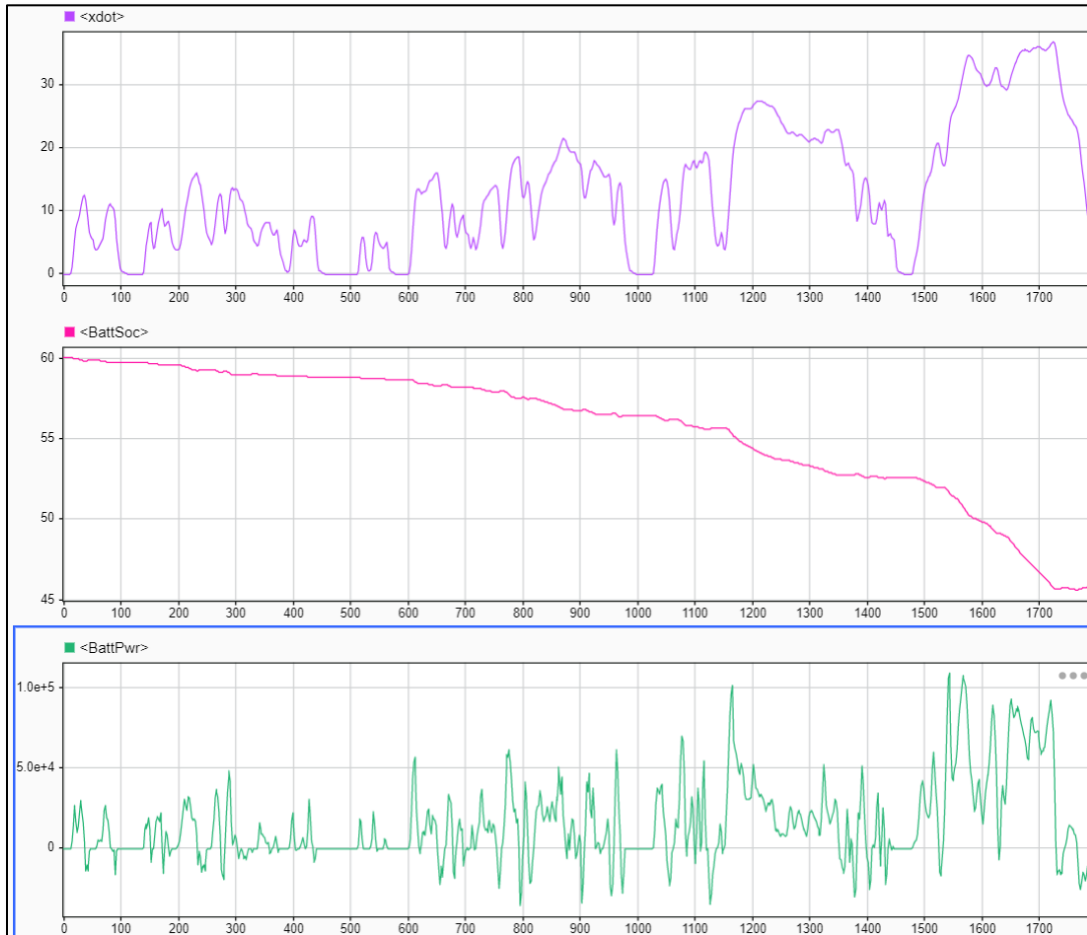
1. Start new session
2. Select powertrain
3. Select data
4. Select scenarios
5. Select signals to log
6. Generate model
7. Run test suite
8. Review results

Generated Model







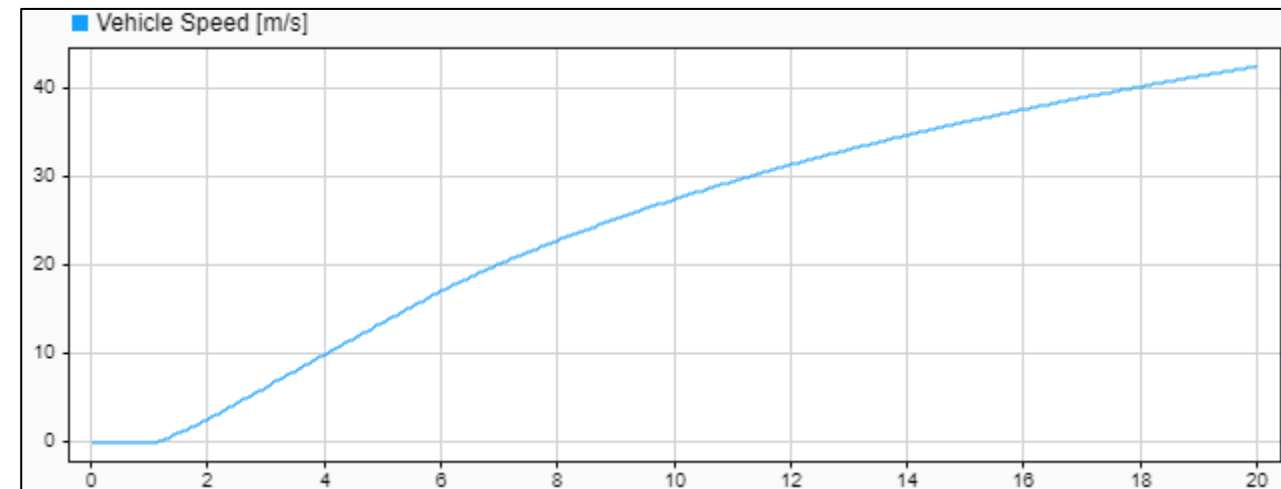
System-Level Results

*Default component sizes don't achieve system-level requirements.
Time for a redesign!*



WLTP test

Metric	Target	Results
Efficiency [Wh/km]	≤ 175	179.3 
Battery cost [\$]	≤ 7000	6428 
Range [km]	≥ 300	286.8 
t_{0-100} [s]	≤ 8.0	8.3 



WOT test

Summary: System-Level Simulation

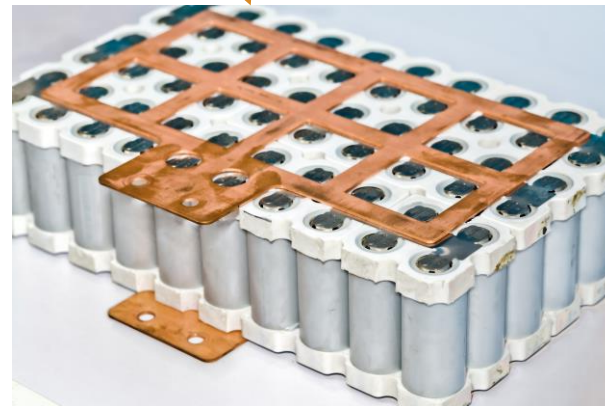
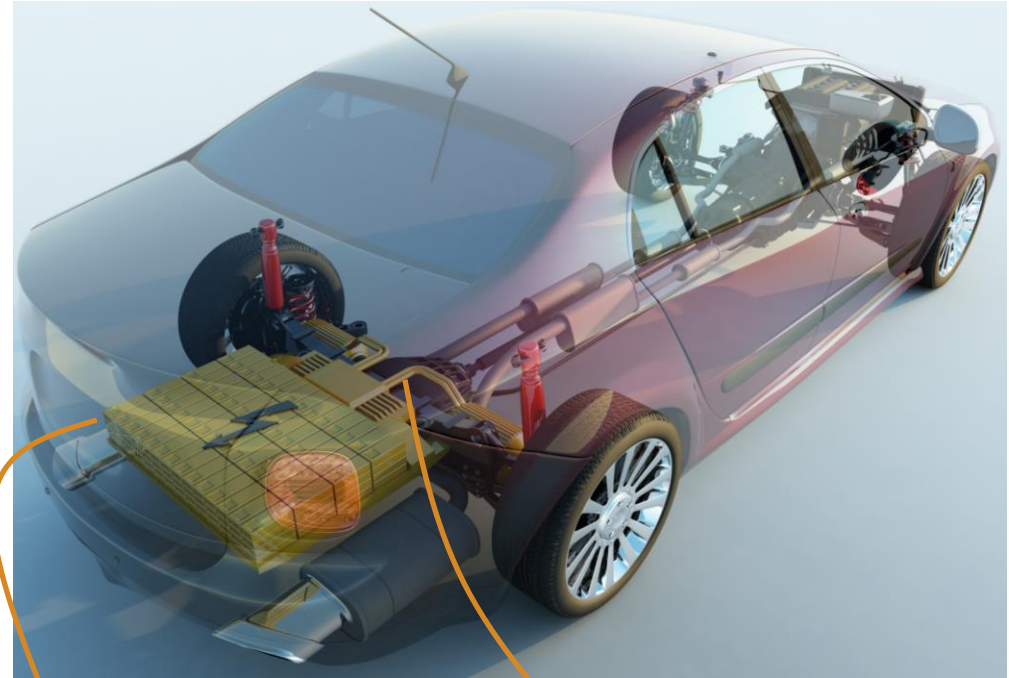
- Key take-away
 - MathWorks provides system-level simulation tools to evaluate trade-offs early / quickly
- Tips discussed
 - WLTP provides a single drive cycle to capture both city and highway driving
 - Virtual Vehicle Composer can quickly generate model of interest
 - Generated models can be customized as needed

Agenda: Determine battery pack size to meet system-level targets

- How to perform system level analysis?
- **How to evaluate battery efficiency and sizing?**

Component Sizing Problem Statement

- **Goals:**
 - Find battery size & gearing that provides good efficiency at a reasonable price
- **Constraints:**
 - Meets typical driving demands
 - Reasonable EV range
 - Reasonable acceleration
- **Design Variables:**
 - Number of battery cells in parallel (N_p)
 - Number of battery cells in series (N_s)
 - Final drive ratio (N_d)



Component Sizing Problem Statement

$$\min f(\mathbf{x}) = w_1 * \text{ECR} + w_2 * \text{Cost}$$

subject to:

$$g_1: \text{DriveCycleFault} \leq 0$$

$$g_2: \text{Range} \geq 300 \text{ km}$$

$$g_3: t_{0-100} \leq 8 \text{ sec}$$

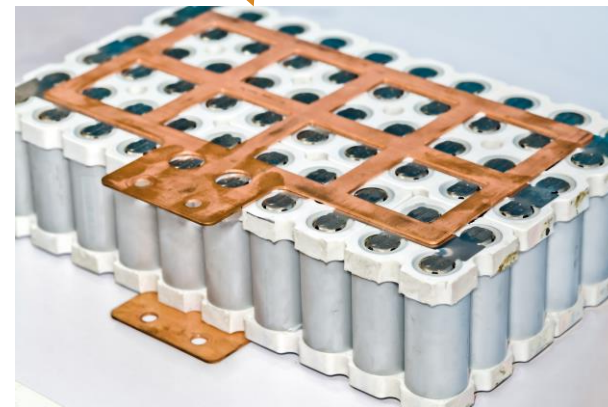
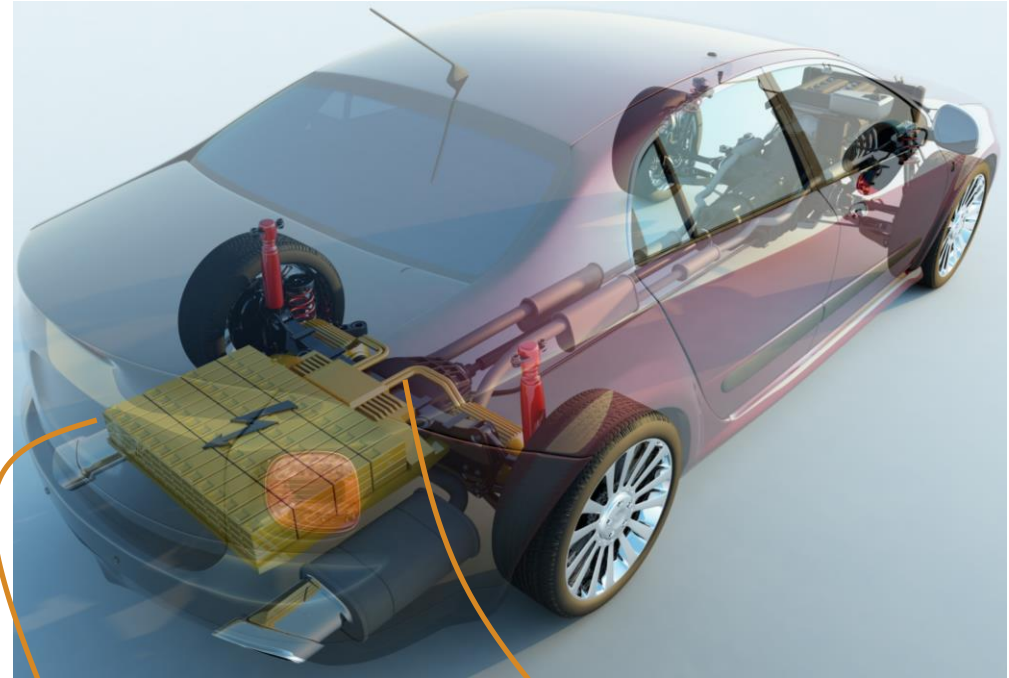
Where:

$$x_1: 10 \leq N_p \leq 50 \text{ (Integer)}$$

$$x_2: 32 \leq N_s \leq 160 \text{ (Integer)}$$

$$x_3: 2 \leq N_d \leq 10 \text{ (Continuous)}$$

ECR = Energy Consumption Rate [Wh/km]



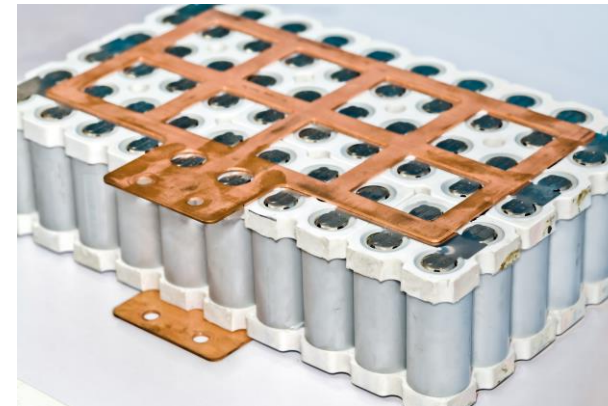
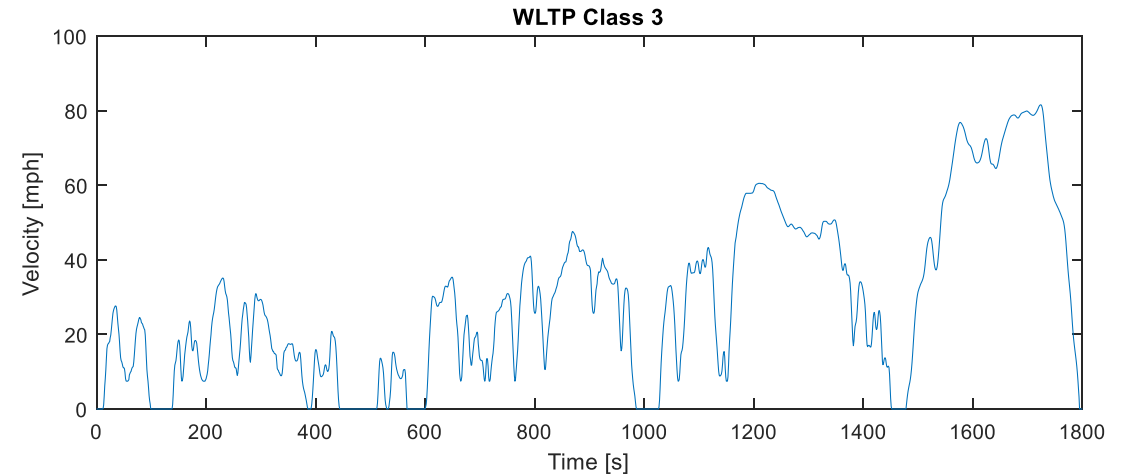
{N_p, N_s}



{N_d}

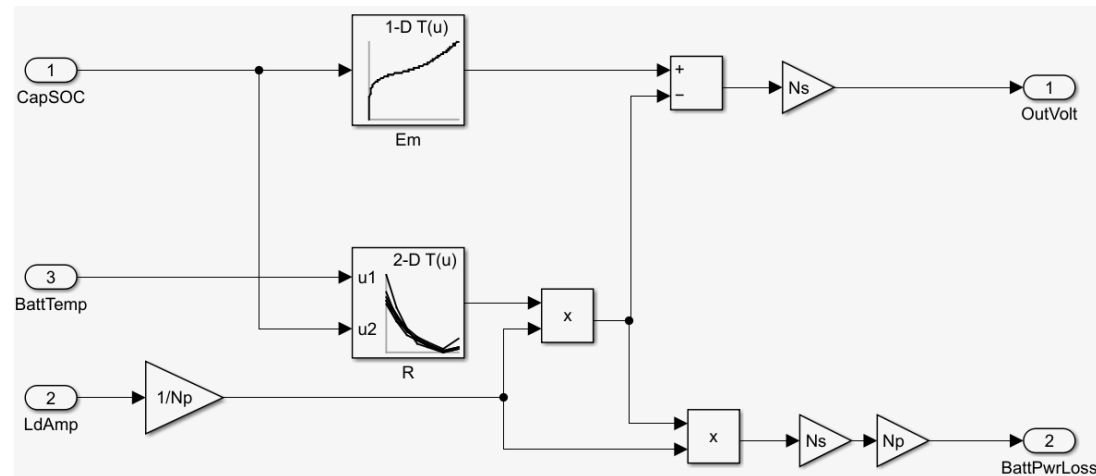
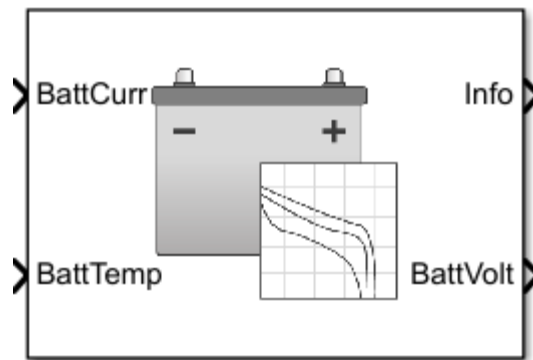
Assumptions

- System level metrics
 - ECR = battery power consumed over WLTP Class 3 / distance travelled
 - Range = battery capacity / ECR
 - Cost = battery capacity * \$125 / kWh
- Battery
 - Cell characteristics: 4.8 Ah, 3.6 V (comparable to Tesla Model 3)
 - Energy density: 145 Wh / kg
- What's out of scope?
 - Packaging / geometry
 - Thermal cycling / aging
 - Component selection options (catalog)
 - Etc.



Battery Model

- Datasheet Battery block
 - Simple lumped, but fast model for system-level studies
 - Accounts for changes in N_s and N_p
 - Temperature treated as external signal



$$E_m = f(SOC)$$

$$R_{int} = f(T, SOC)$$

$$V_T = E_m + I_{batt}R_{int}$$

$$I_{batt} = \frac{I_{in}}{N_p}$$

$$V_{out} = \begin{cases} N_s V_T & \text{unfiltered} \\ \frac{V_{out}}{\tau s + 1} & \text{filtered} \end{cases}$$

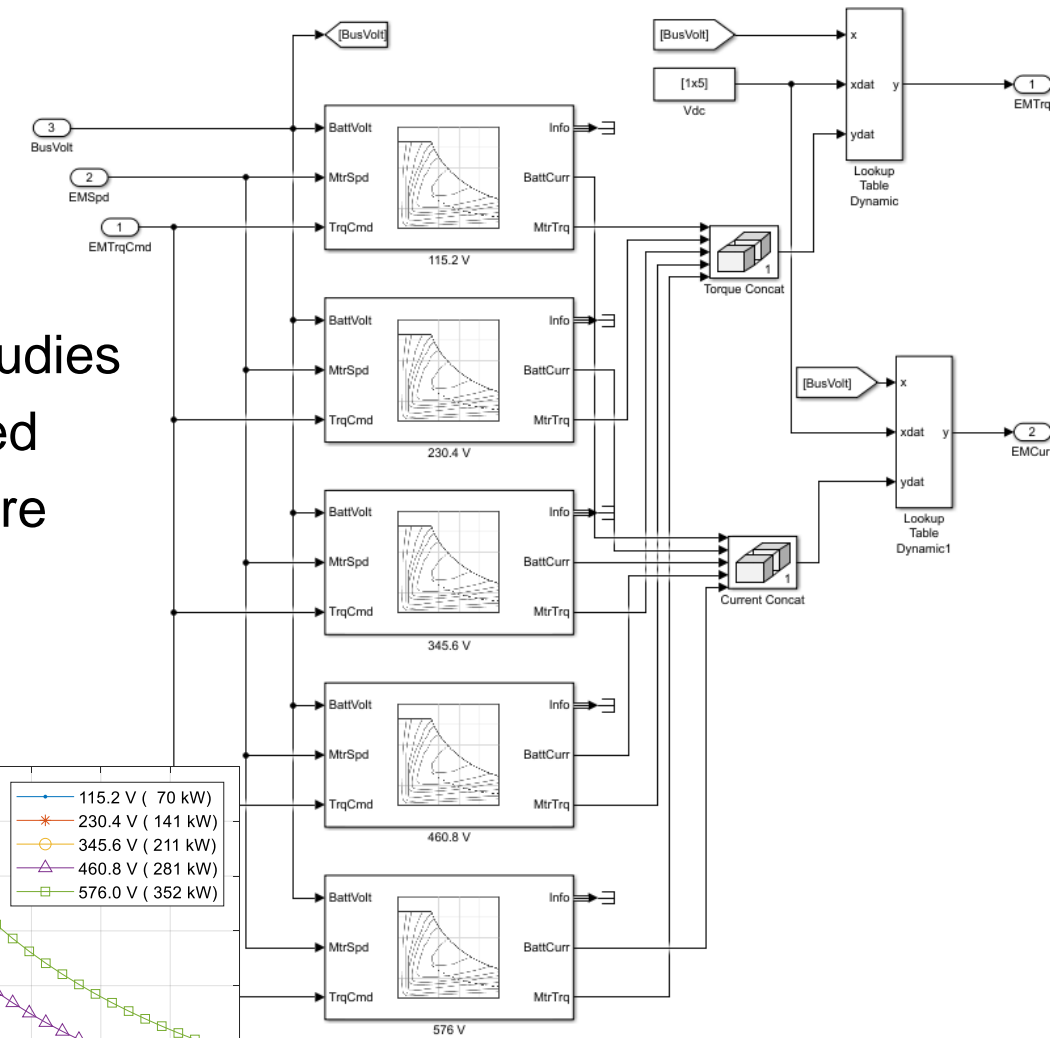
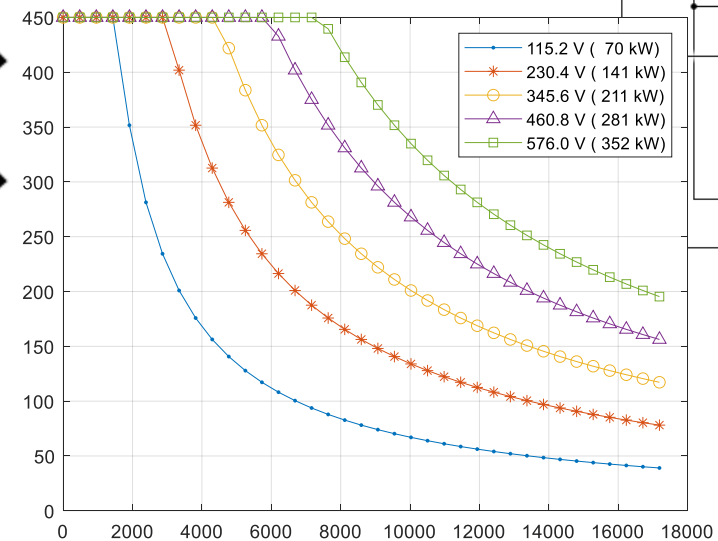
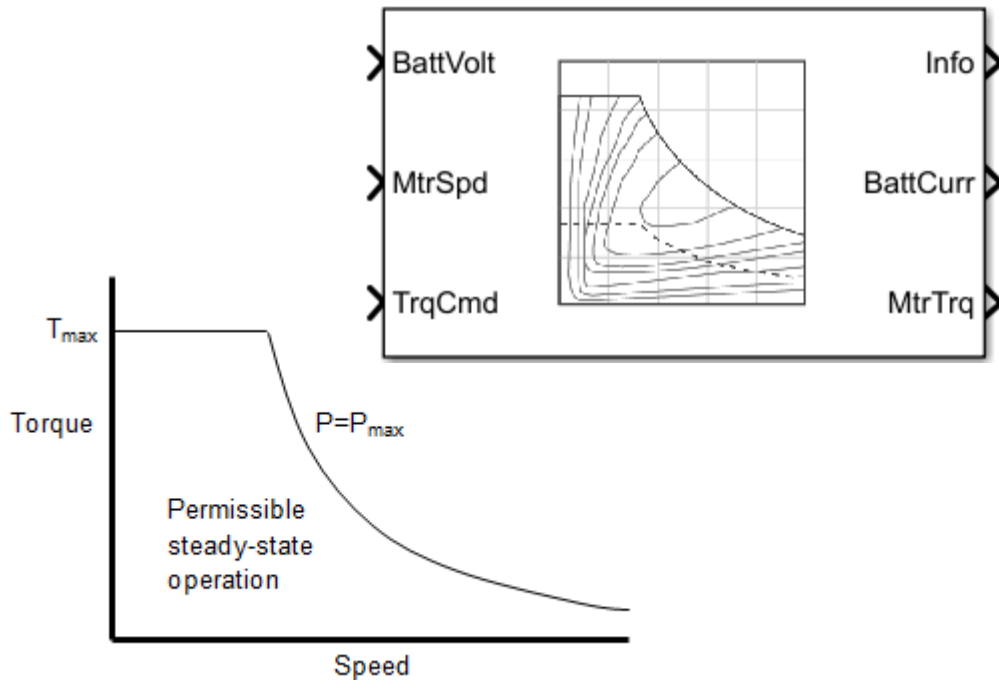
$$SOC = \frac{1}{Cap_{batt}} \int_0^t I_{batt} dt$$

$$Ld_{AmpHr} = \int_0^t I_{batt} dt$$

Motor Model

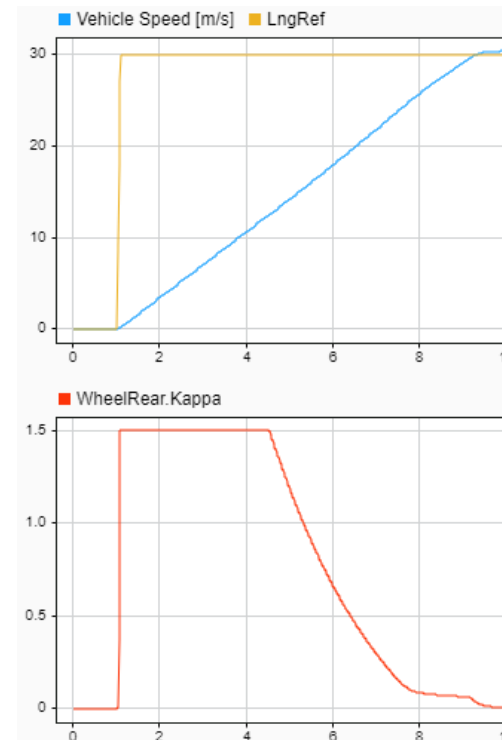
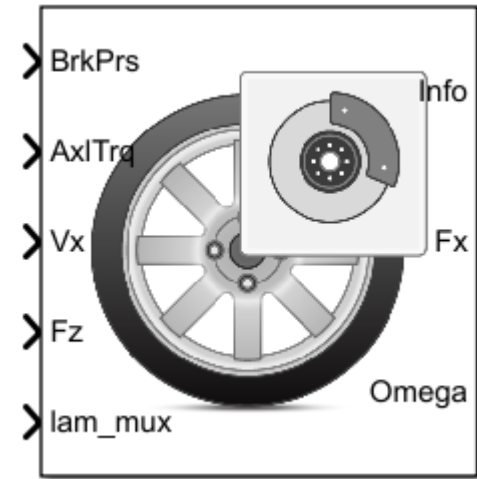
- Mapped Motor block

- Simple lumped, but fast model for system-level studies
- Neglects impact of bus voltage (Ns) on base speed
- Used motor maps at 5 bus voltage levels to capture effect of Ns on max motor torque

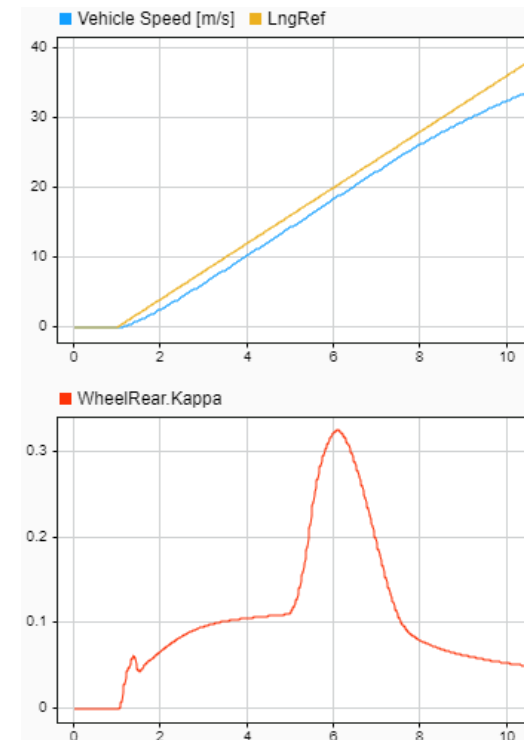


Tire Model

- Longitudinal Wheel block
 - Uses Magic Formula tire equations
 - Allows for scaling ground friction
 - Long list of parameters, often fit from tire test data
- Tire slip
 - Without good launch controls, WOT test can lead to excessive tire slip
 - Results in slower than expected t_{0-100} performance
- Work-around
 - Apply torque gradually to minimize slip



Tire slip saturates
 $t_{0-100} = 7.6$ s

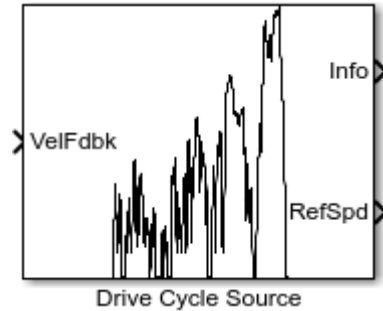


Tire slip in good range
 $t_{0-100} = 7.3$ s

Drive Cycle Faults

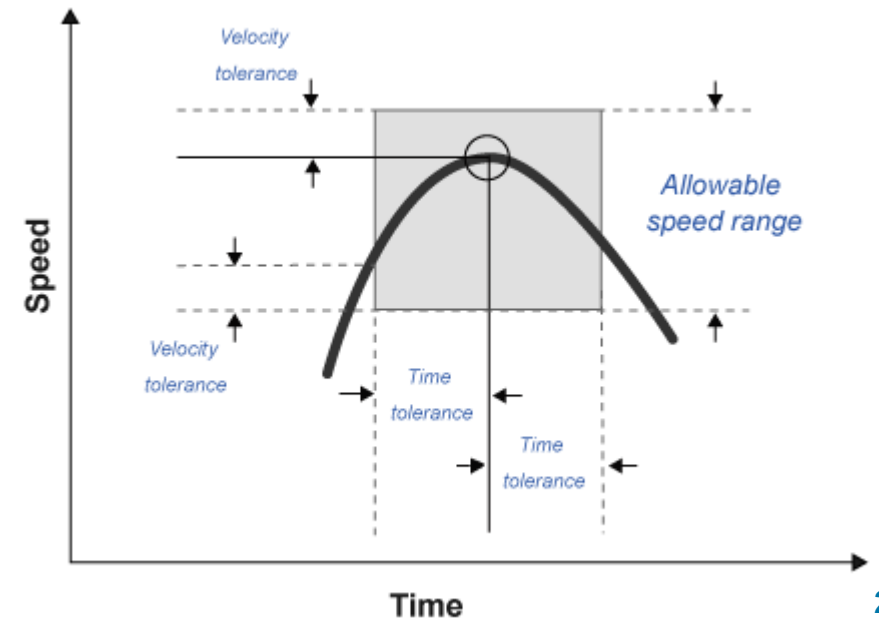
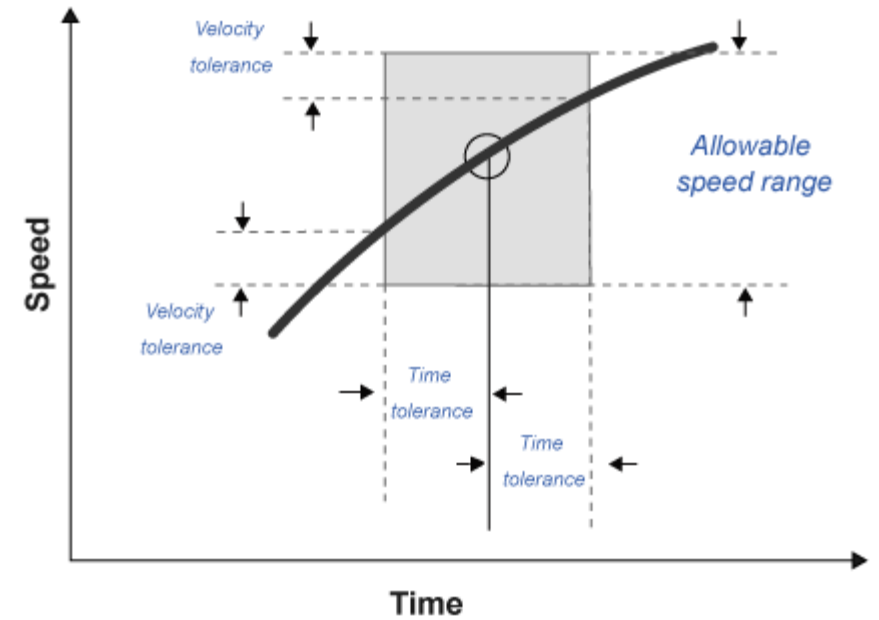
- Drive Cycle Source block

- Includes options for fault tracking
- WLTP allows for:
 - Velocity tolerance = 2 kph
 - Time tolerance = 1 s
 - Max faults = 10
 - Max single fault time = 1 s



- When simulations exceed allowances

- Track cumulative time spent outside tolerance window
- Provides more continuous measure of how “infeasible” design is



Design Trade-offs

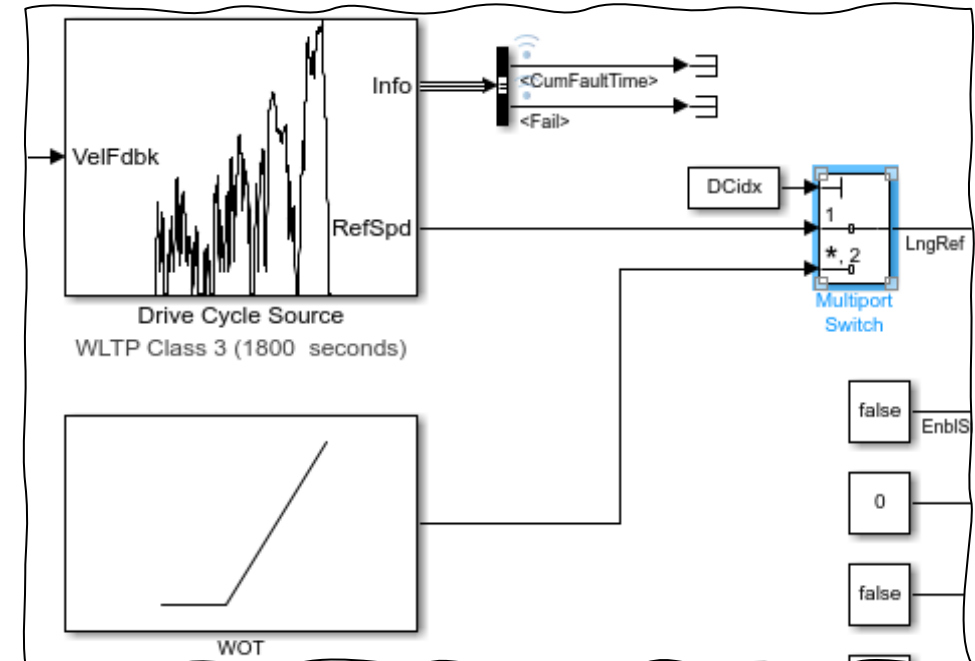
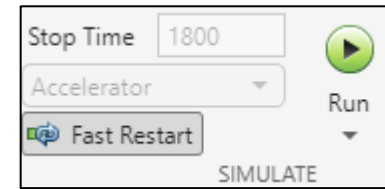
Metric	Metric improves as...		
	Ns	Np	Nd
Mass	▼ (fewer cells)	▼ (fewer cells)	
ECR	▲ (higher max torque) ▼ (less mass)	▲ (lower resistance) ▼ (less mass)	▼ (more efficiency)
Cost	▼ (fewer cells)	▼ (fewer cells)	
Range	▲ (more energy) ▼ (less mass)	▲ (more energy) ▼ (less mass)	
Acceleration	▲ (higher max torque) ▼ (less mass)	▼ (less mass)	▲ (more wheel torque)

Numerical optimization provides a rigorous method to balance competing objectives

Preparing Models for Optimization Studies

- Simulation settings
 - Use “Accelerator” mode to compile model for faster execution time
 - Use “Fast Restart” to avoid recompiling in between sims
- Parameter handling
 - Use parameter-based Multiport Switch to change drive cycle source without recompile
 - Remove parameters from data dictionary / model workspace for simple script overrides

```
in = Simulink.SimulationInput(model);  
in = in.setVariable('PlntVehMass', mass);  
in = in.setVariable('PlntBattNumCellPar', Np);  
in = in.setVariable('PlntBattNumCellSer', Ns);  
in = in.setVariable('PlntDiffrentlRatio', Ndiff);
```



Running Simulations as a Function Call

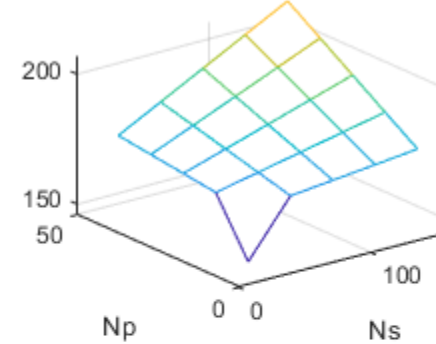
```
1 function [f, g, ECR, cost] = RunEV(Np, Ns, Ndiff, model)
2 % RunEV runs a series of EV sims for a given set of parameters
3
4 % Do some internal calculations
5 batt_energy = (4.8*Np)*(3.6*Ns)/1000; % 4.8 Ah/string, 3.6 V/cell
6 mass = 1250 + batt_energy/145*1000; % 145 Wh/kg
7 cost = 125 * batt_energy; % assume cell cost of $125/kW.hr
8
9 % Create Simulation Input object to store temporary parameter overr
10 in = Simulink.SimulationInput(model);
11 in = in.setVariable('PlntVehMass', mass);
12 in = in.setVariable('PlntBattNumCellPar', Np);
13 in = in.setVariable('PlntBattNumCellSer', Ns);
14 in = in.setVariable('PlntDiffFrntlRatio', Ndiff);
15
16 % Run WLTP drive cycle
17 in = in.setVariable('DCidx', 1);
18 in = in.setModelParameter('StopTime', '1800'); % 23.266 km long test
19 simout = sim(in);
20
21 % Post-process WLTP result
22 logcout = simout.get('logcout');
23 DCError = logcout.get('DCFaultTime [s]').Values.Data(end);
24 DCfail = logcout.get('DCFail').Values.Data(end);
25 bp = logcout.get('Battery Power [W]').Values;
26 v = logcout.get('Vehicle Speed [m/s]').Values;
27 % Energy consumption rate in [W.hr/km]
28 ECR = trapz(bp.Time, bp.Data)/3600/(trapz(v.Time, v.Data)/1000);
29 range = batt_energy / ECR * 1000; % range in km
```

```
31 % Run 0-100 kph test
32 in = in.setVariable('DCidx', 2);
33 in = in.setModelParameter('StopTime', '20');
34 simout = sim(in);
35
36 % Post-process WOT result
37 logcout = simout.get('logcout');
38 v = logcout.get('Vehicle Speed [m/s]').Values;
39 try
40     id = find(v.Data>0.1, 1, 'first');
41     t0 = interp1(v.Data(id-1:id), v.Time(id-1:id), 0.1);
42     id = find(v.Data>27.778, 1, 'first');
43     t100 = interp1(v.Data(id-1:id), v.Time(id-1:id), 27.778);
44     t0_100 = t100 - t0;
45 catch
46     t0_100 = 100;
47 end
48
49 % Assemble results into objective and constraint values
50 f=[]; g = struct();
51 w = [0.5, 0.5]; % relative weights for the objectives
52 s = [150, 6250]; % scale factor to normalize objective terms
53
54 f = ECR*w(1)/s(1) + cost*w(2)/s(2);
55 g.DCError = DCError*DCfail; % total drive cycle fault time (or 0 if passed)
56 g.range = 300 - range; % range > 300 km
57 g.t100 = t0_100 - 8.0; % t0_100 < 8.0 sec
58
59 end
```

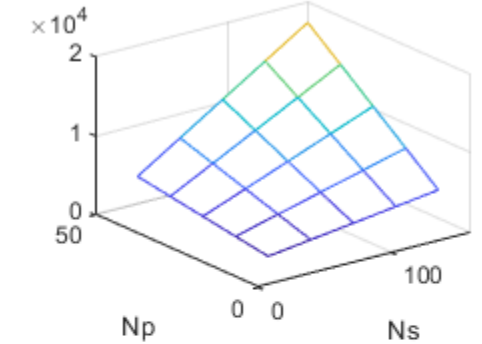
Initial Assessment

- Performed initial parametric study
 - Sweep of N_p , N_s for fixed N_d
 - Study problem statement before launching long optimization study
- Lessons learned
 - ECR trend was unexpected
 - Dominated by mass penalty, not benefits of more power (N_s) / lower losses (N_p)
 - WLTP never pushed motor to max torque / power limits

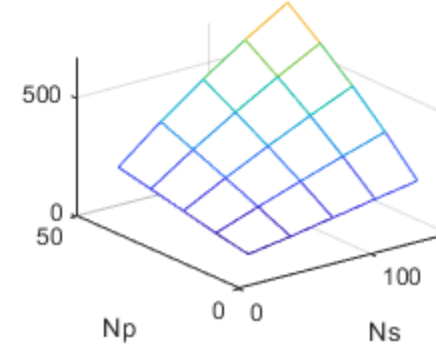
Energy Consumption Rate [W.hr/km]



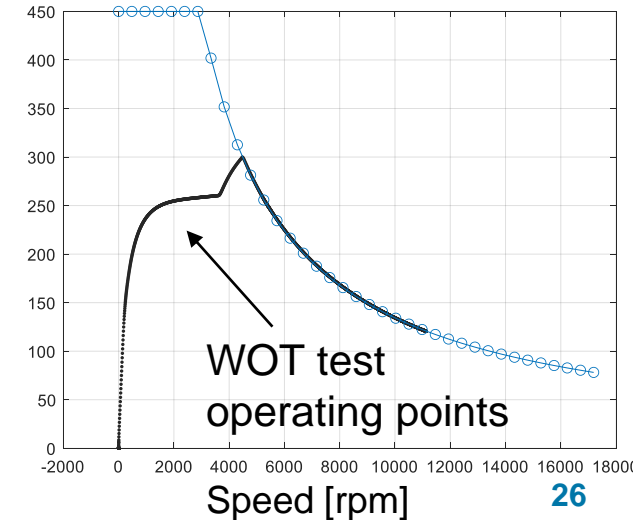
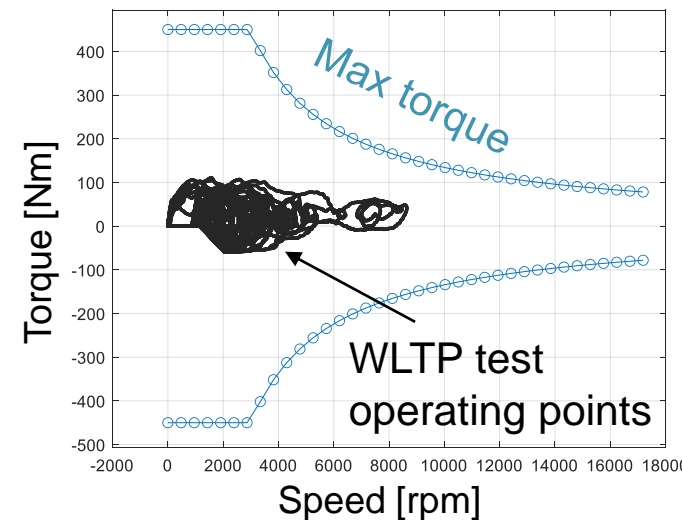
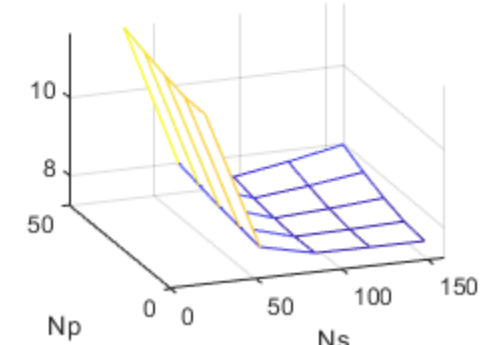
Battery Cost [\$]



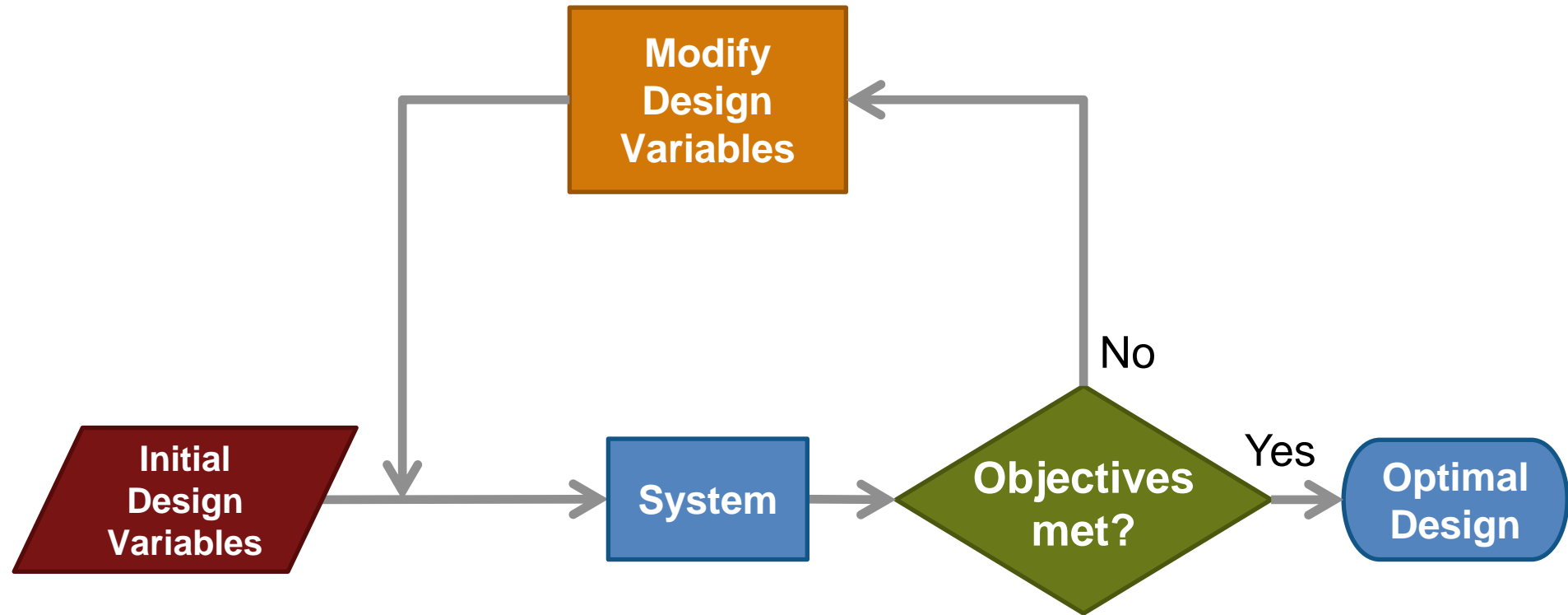
Range [km]



0-100 kph Time [s]



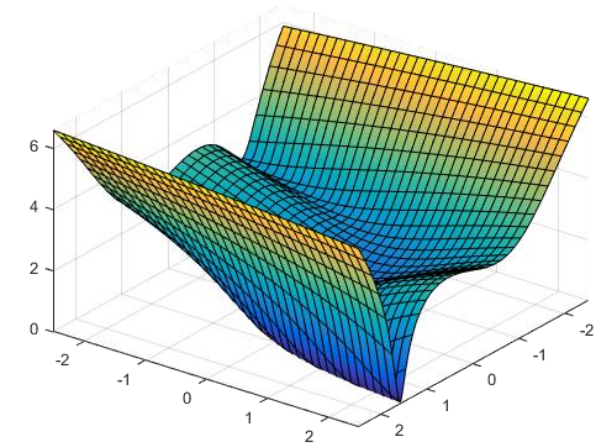
Design Process



MathWorks Optimization Products

- **Optimization Toolbox**

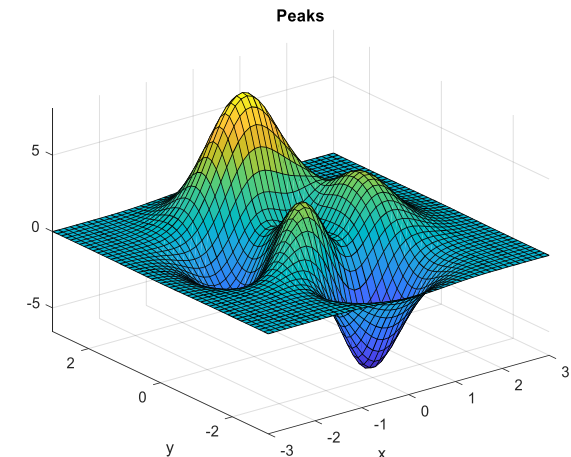
- Functions for finding parameters that **minimize or maximize objectives** while **satisfying constraints**



Objective with single minimum

- **Global Optimization Toolbox**

- Functions that **search for global solutions** to problems that contain **multiple maxima or minima** on **smooth or nonsmooth** problems (*requires Optimization Toolbox*)











Objective with multiple minima

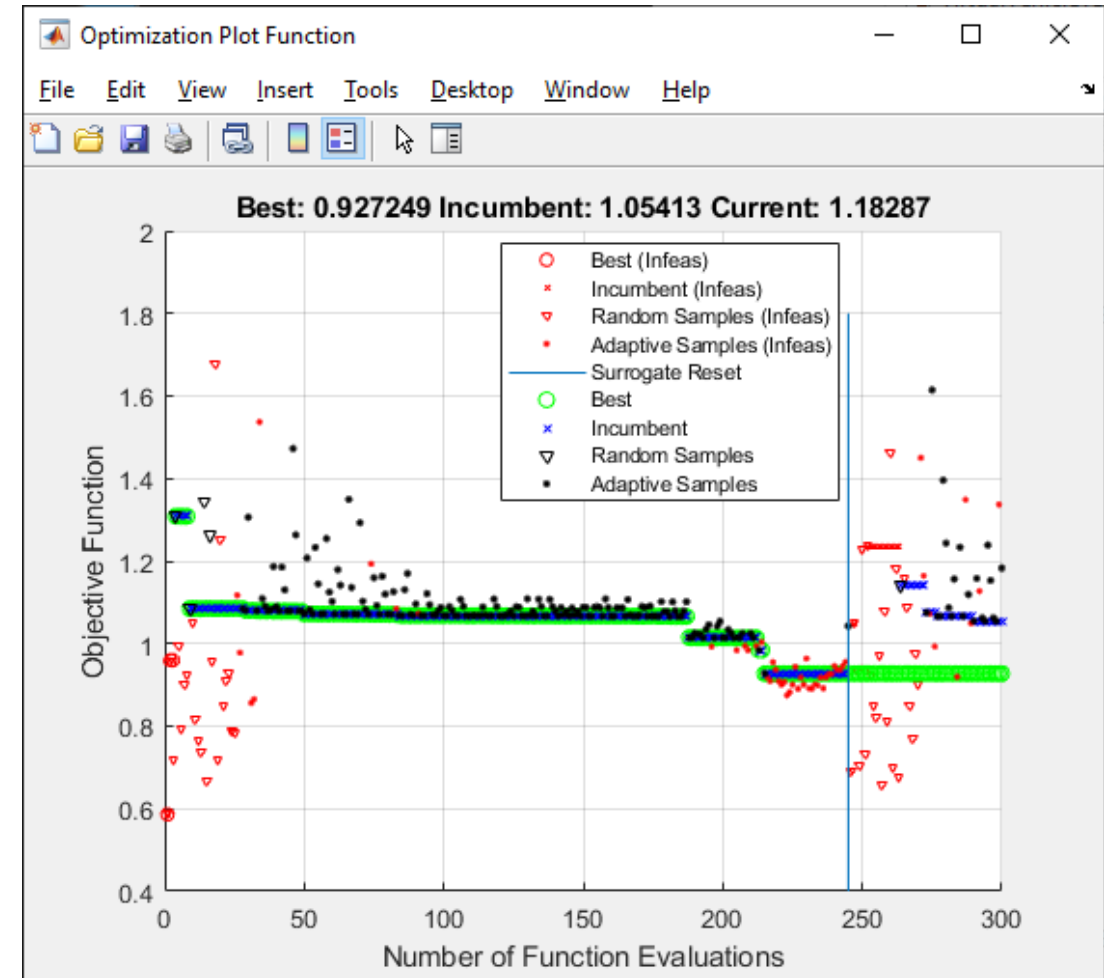
Learn more:

[Optimization Toolbox](#)

[Global Optimization Toolbox](#)

Optimization Results

Metric	Baseline	Optimized (% improvement)
ECR [Wh/km]	179.3 	172.5 (-3.8%) 
Cost [\$]	6428 	6484 (+0.9%) 
Range [km]	286.8 	300.6 (+4.8%) 
t_{0-100} [s]	8.3 	8.0 (+3.6%) 
Nd	7.97	4.88
Battery cells	96s31p	158s19p
Bus voltage [V]	345.6	568.8
Capacity [kWh]	51.4	51.9



Performed 300 function calls (~3 hours)

Pareto Optimization Studies

- Reassess problem with tradeoff between range and cost (direct competition for battery size)

$$\min f(\mathbf{x}) = -w_1 * \text{Range} + w_2 * \text{Cost}$$

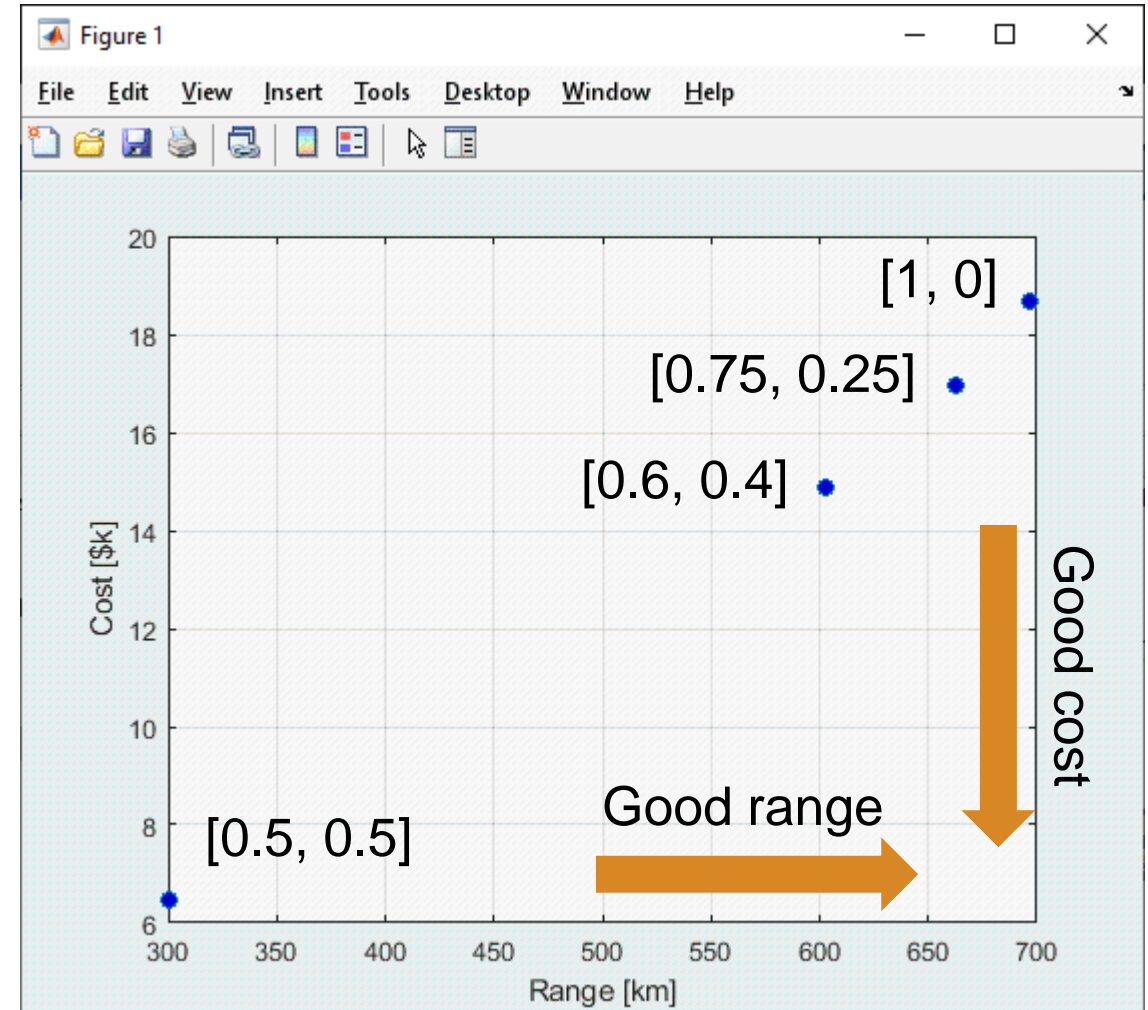
subject to:

$$g_1: \text{DriveCycleFault} \leq 0$$

$$g_2: \text{Range} \geq 300 \text{ km}$$

$$g_3: t_{0-100} \leq 8 \text{ sec}$$

- Sweep weights to quantify tradeoffs
 - $w_2 < 50\%$: range constraint is active
 - $w_2 \geq 50\%$: cost objective gets outweighed



Summary: Component Sizing

- Key take-away
 - Optimization is a rigorous means to identify best parameter values
- Tips discussed
 - Customize model to enable fast-restart / accelerator mode
 - Watch for tire slip during aggressive acceleration (e.g., WOT test)
 - **Specifying the right problem statement can be iterative process**
 - Additional constraints can be added (e.g., limit selection to parts catalog)
 - Optimization studies can **quantify tradeoffs** between competing objectives

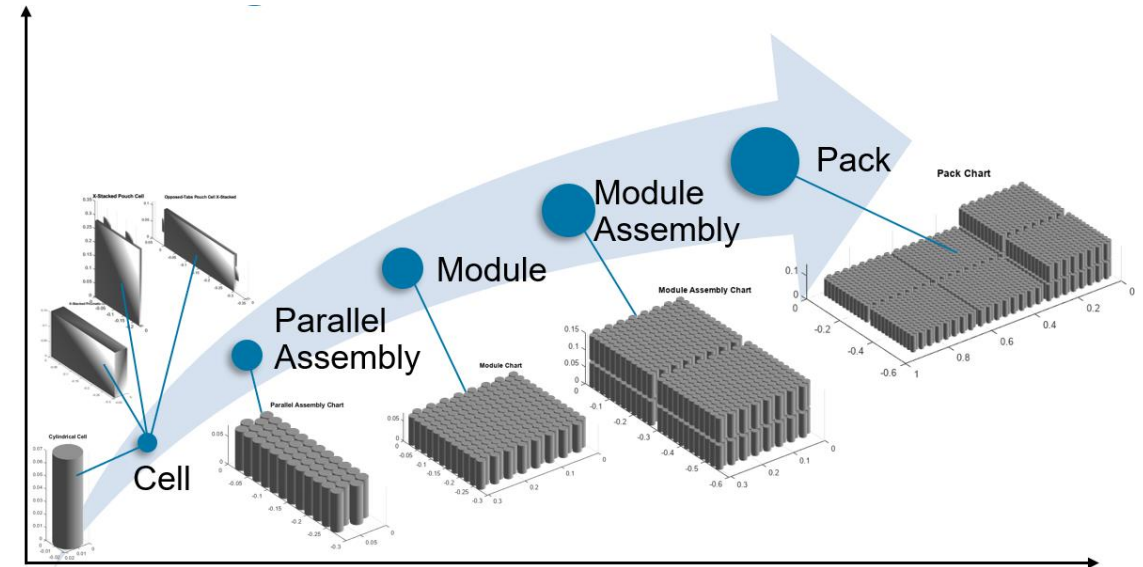
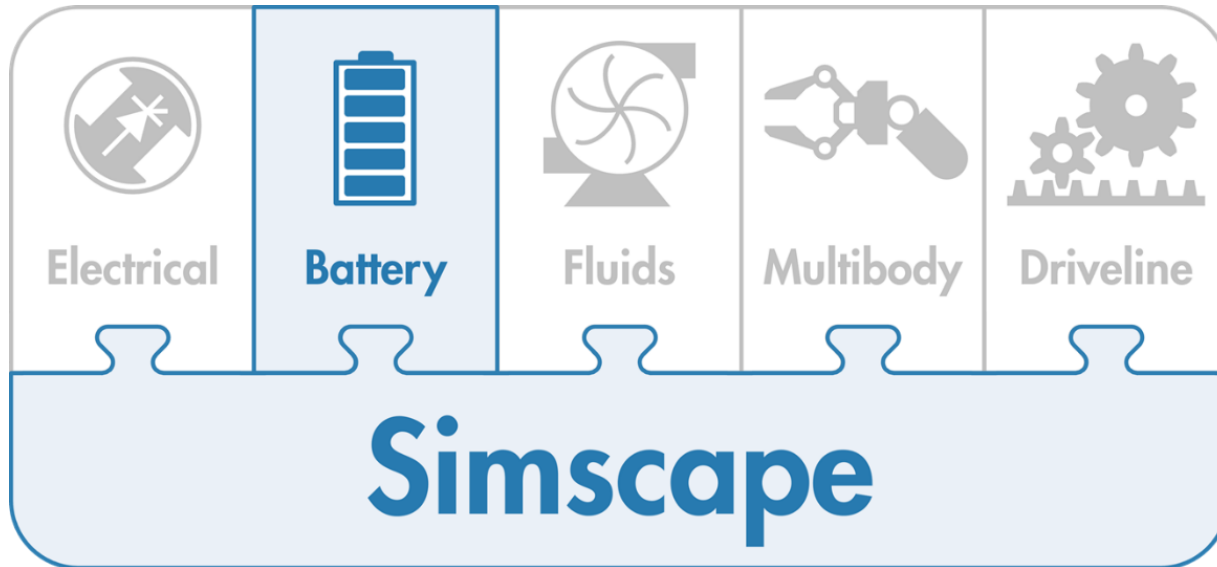
Things to consider for creating the battery pack?

- Till now –
 - We choose N_s and N_p suitable for our targets

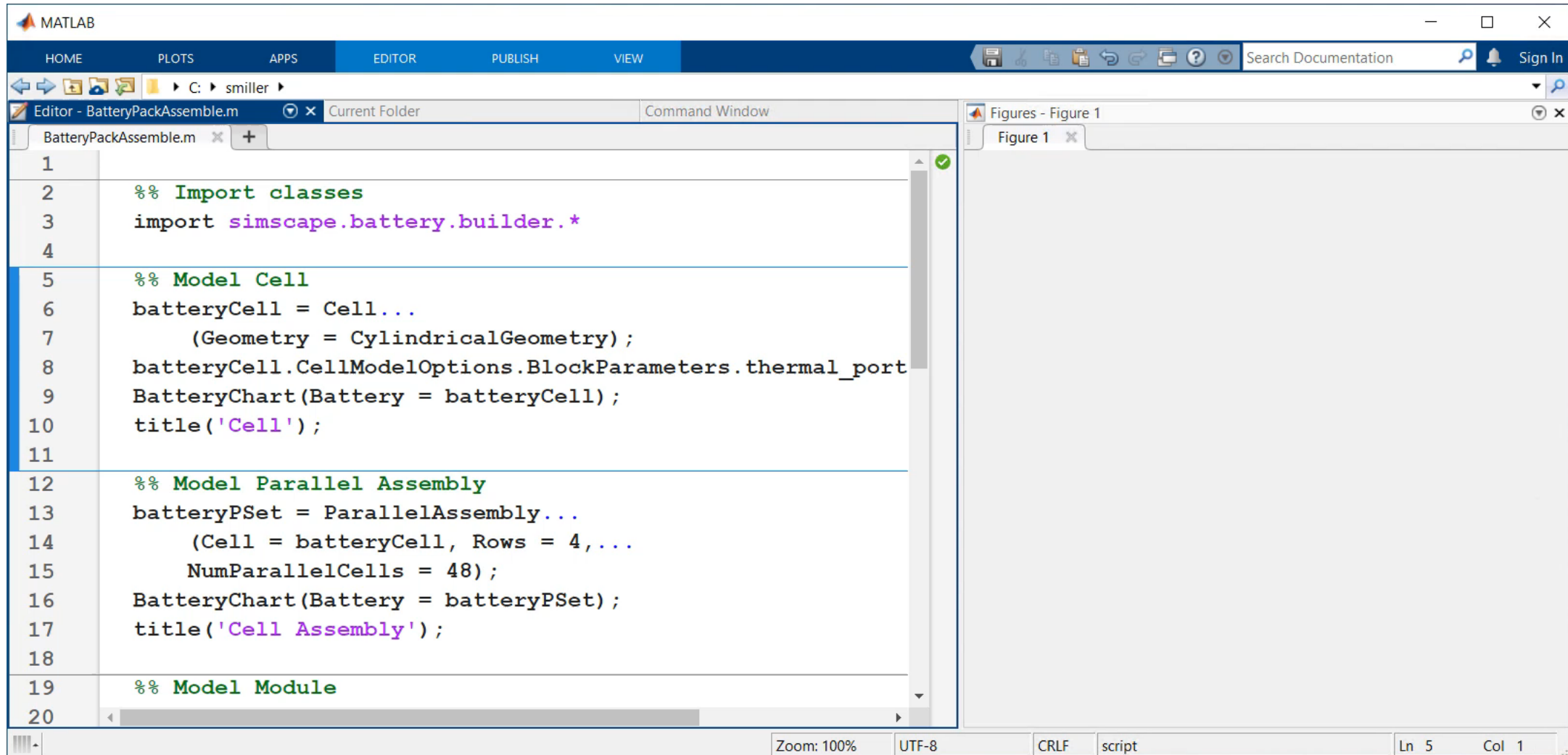
- We need to address –
 - How to assemble the cells?
 - How to organize the modules?
 - What kind of cooling to use? How should be place the thermal barriers, etc.

Simscape Battery

New product launched in R2022b



Simscape Battery Pack Builder



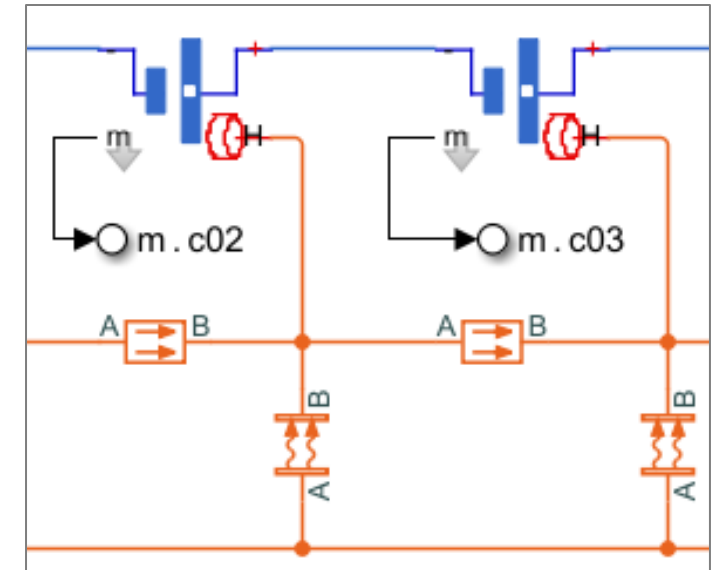
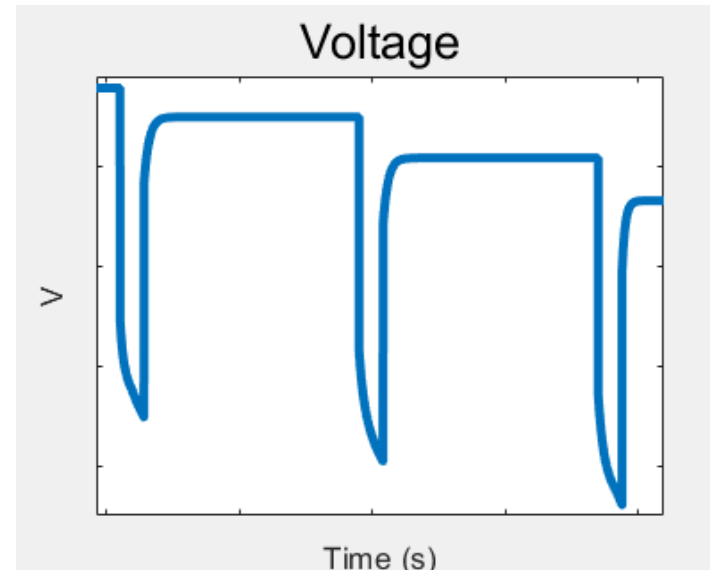
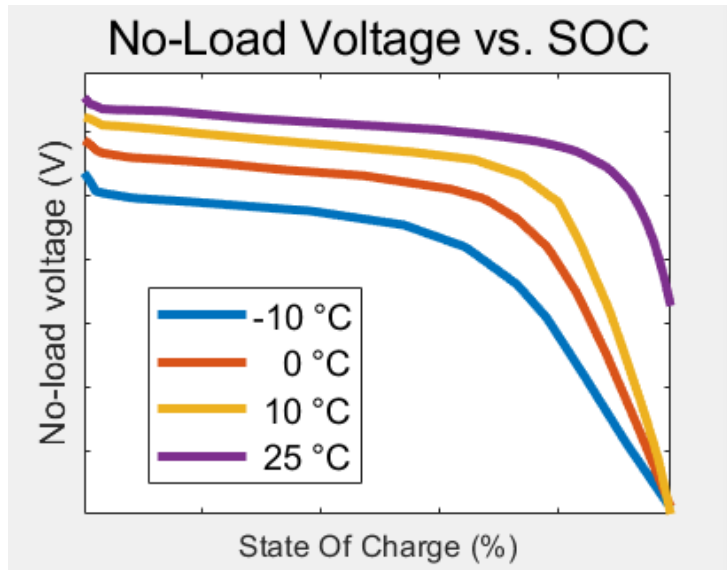
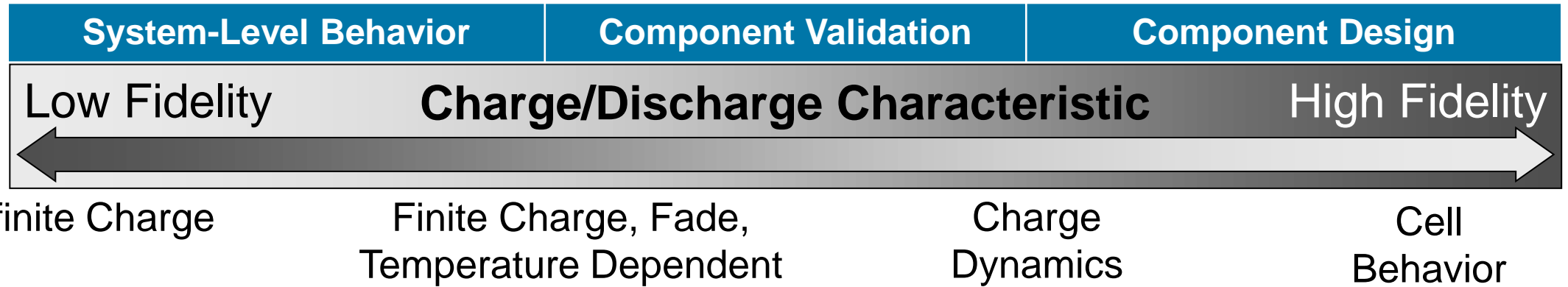
The image shows a MATLAB Editor window with the following code in BatteryPackAssemble.m:

```
1
2 %% Import classes
3 import simscape.battery.builder.*
4
5 %% Model Cell
6 batteryCell = Cell...
7     (Geometry = CylindricalGeometry);
8 batteryCell.CellModelOptions.BlockParameters.thermal_port
9 BatteryChart(Battery = batteryCell);
10 title('Cell');
11
12 %% Model Parallel Assembly
13 batteryPSet = ParallelAssembly...
14     (Cell = batteryCell, Rows = 4,...
15     NumParallelCells = 48);
16 BatteryChart(Battery = batteryPSet);
17 title('Cell Assembly');
18
19 %% Model Module
20
```

The right side of the window shows a blank Figure window titled "Figure 1". The status bar at the bottom indicates "Zoom: 100%", "UTF-8", "CRLF", "script", "Ln 5", and "Col 1".

Various Modelling Approaches

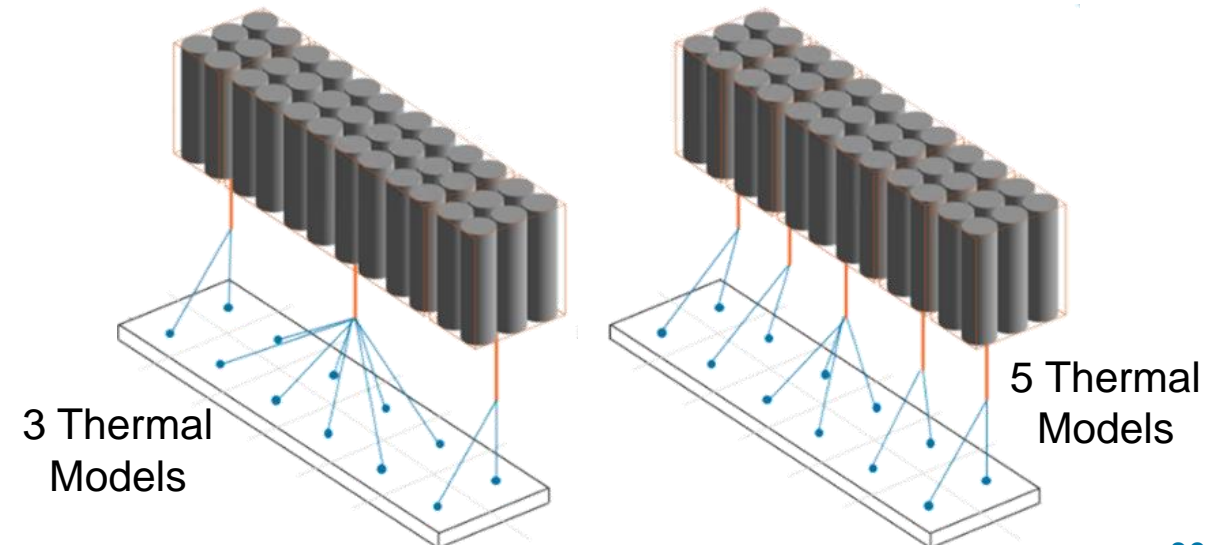
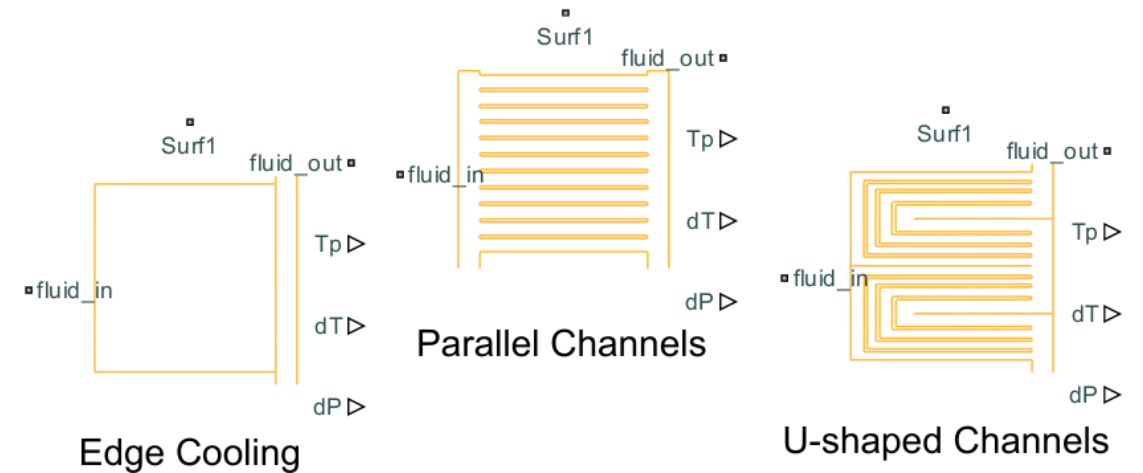
Battery Models



Simscape Battery Capabilities

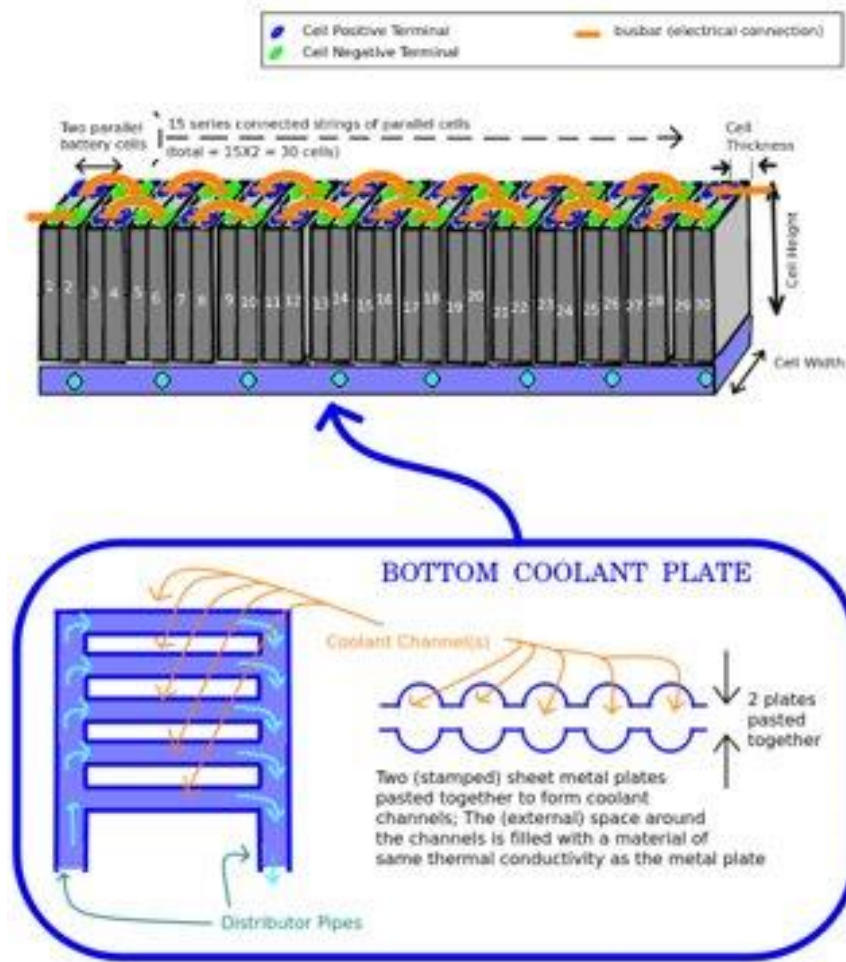
Modeling API, Cooling Plates, Battery Management Algorithms

- Model heat transfer between battery, liquid cooling system, and environment
 - Control cell-to-cell temperature variation
 - Tradeoff of pumping costs and cooling efficiency
- Different cooling plate topologies
 - Edge, parallel channel, U-shaped channel
 - Single- and double-sided plates
- Adjust resolution of thermal model
 - Define quantity and placement of nodes



Battery Pack Design

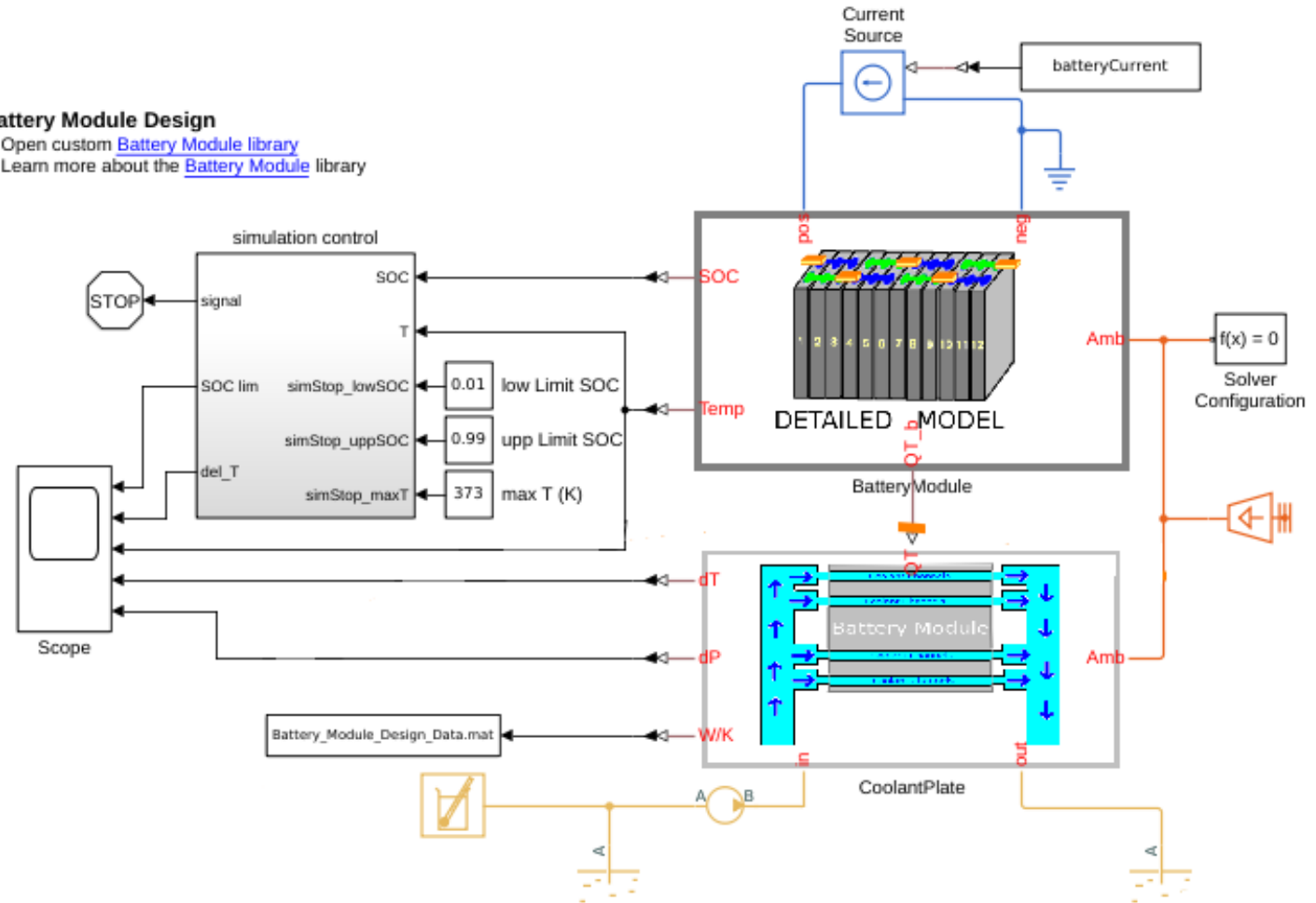
Electrical & Thermal



Physical Layout

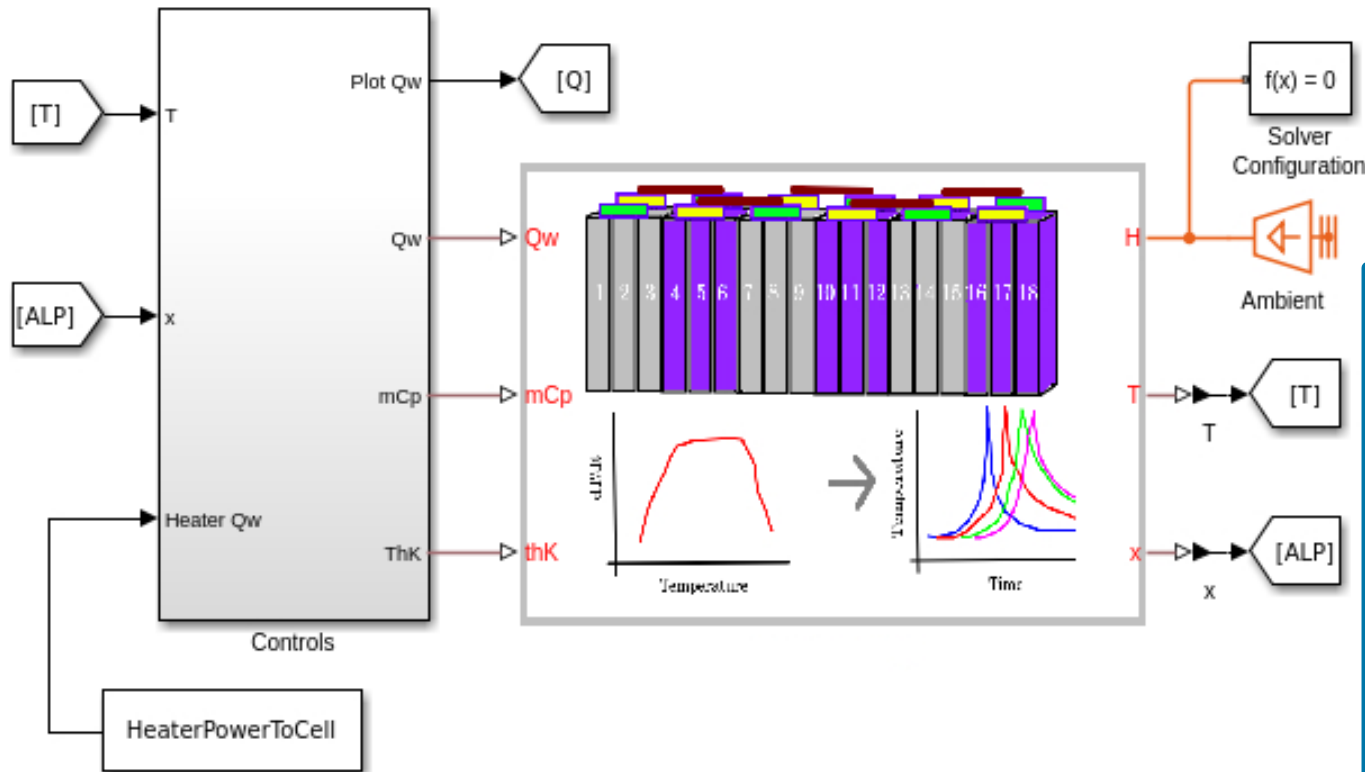
Battery Module Design

1. Open custom [Battery Module library](#)
2. Learn more about the [Battery Module library](#)



Simscape Implementation

Example – Thermal Runaway Simscape Component



```

let
    % Check if temperature limit for thermal runaway initiation reached
    % If reached, calculate cell abuse heat
    triggerTcrossed = (T>=triggerT); % 0 or 1 (Qabuse valid)
    Qabuse = triggerTcrossed*mass*sp_heat*tablelookup(cell_Tvec, ...
        cell_dTdt,T,interpolation=linear,extrapolation=nearest);
    % Check if all reactants in cell have been consumed
    % If yes, no more abuse heat generation
    % No burning or phase change of cell material considered
    cellDead = (alpha>=maxAlpha);
    alphaRate = (unityDummy-cellDead)*(Qabuse/(rxnHeat*activeMass));
in
    % Calculate extent of reaction and cell abuse heat
    alphaRate == alpha.der;
    Q + (unityDummy-cellDead)*Qabuse == frac * mass * sp_heat * T.der;
end

```

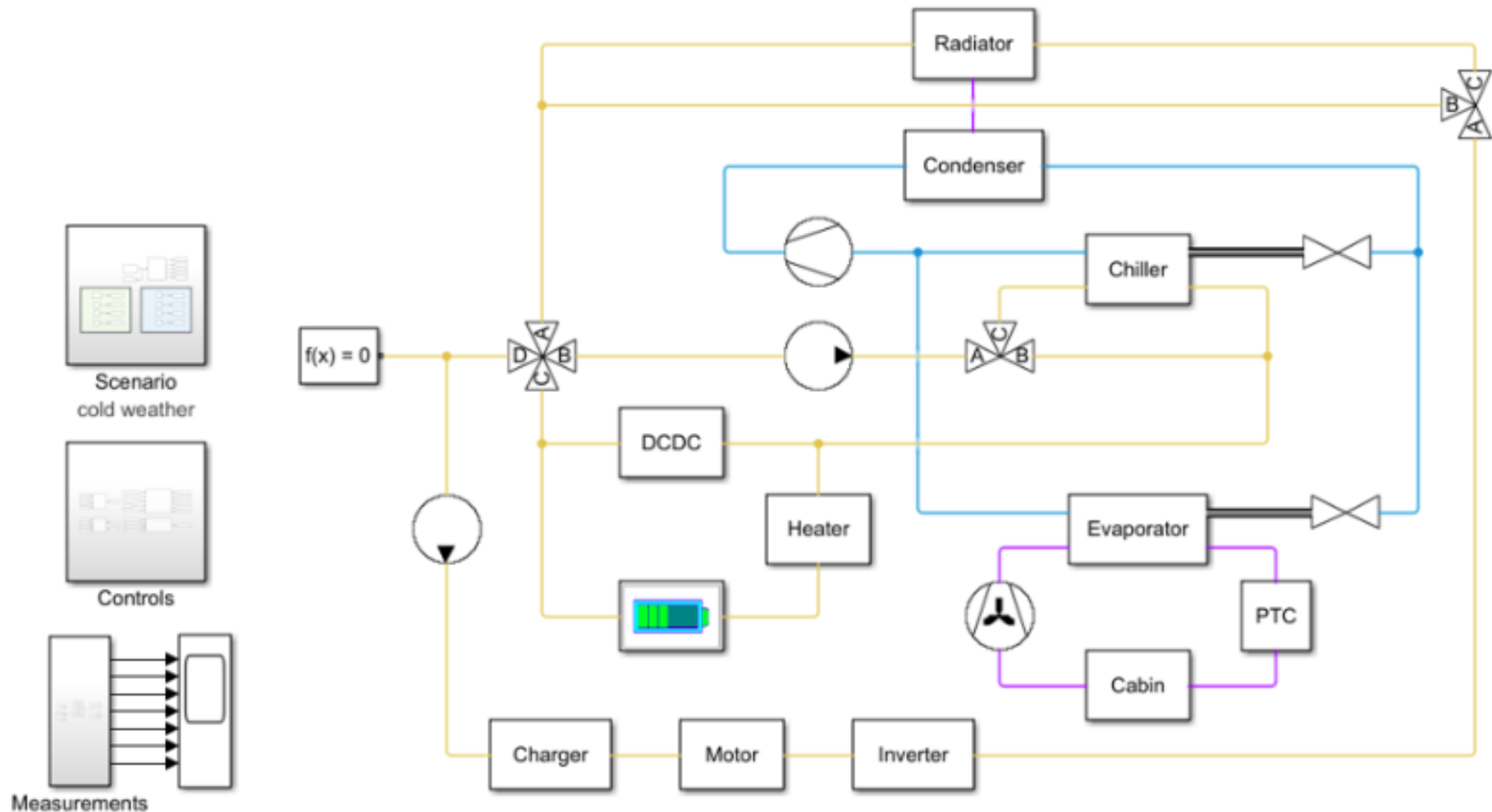
Energy Balance Equations

Calculate heat load due
to cell abuse reactions

Battery Pack Design Examples

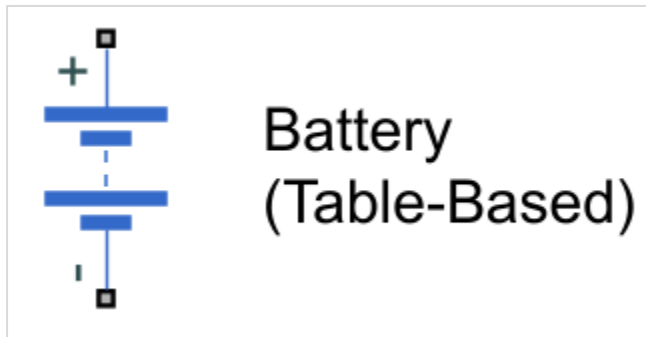
Thermal Management for BEVs

- Battery pack cooling strategy – single or separate cooling systems



Model Degraded Battery Behavior

- Model age-related degradation of battery performance
 - Specify dependence of other battery parameters on the charge-discharge history
 - Specify calendar aging

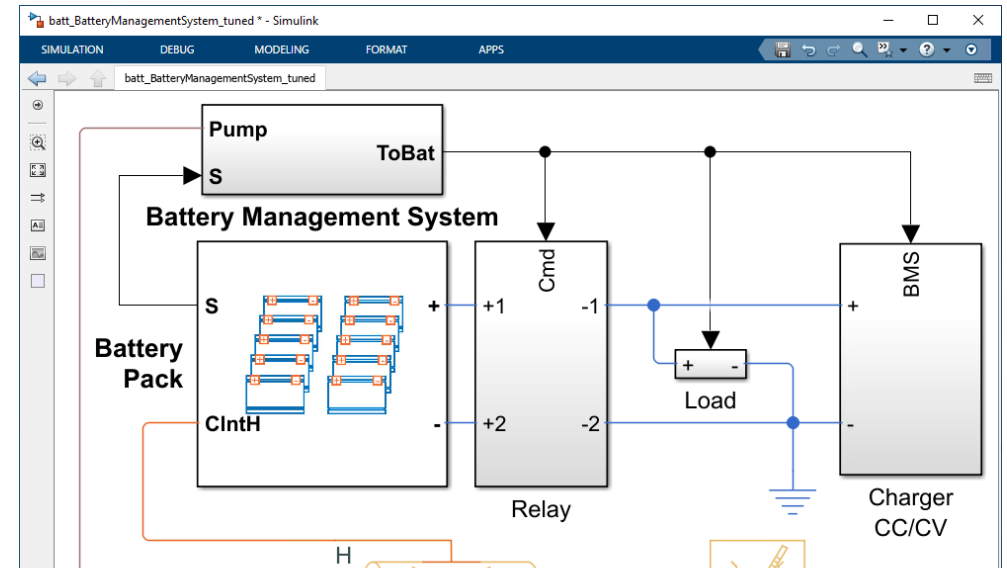
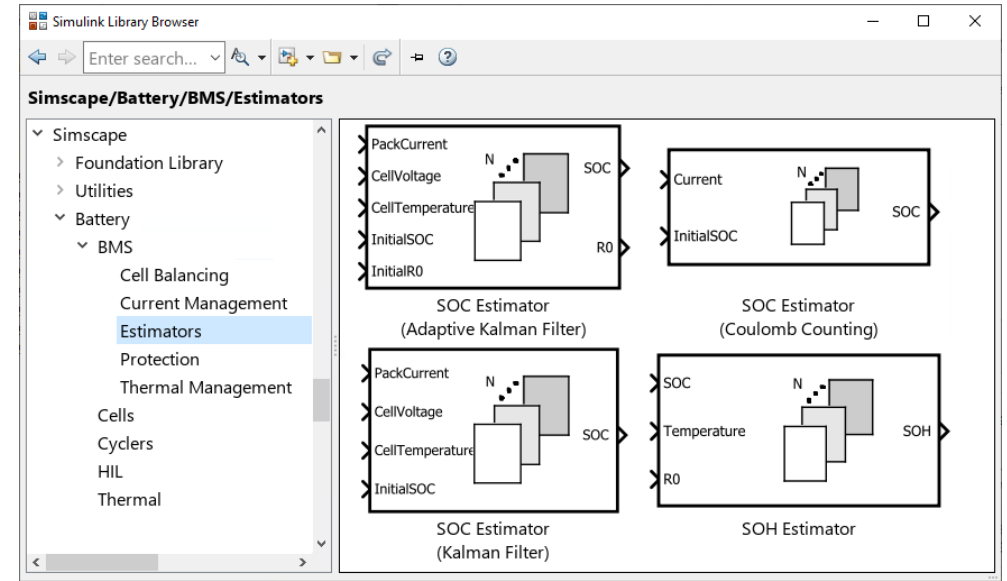


Block Parameters: Battery (Table-Based)	
Battery (Table-Based) <input checked="" type="checkbox"/> Auto Apply	
Settings	Description
NAME	VALUE
Selected part	<click to select>
> Main	
> Dynamics	
∨ Fade	
Fade characteristics defined by	Lookup tables (temperature dependent) ▾
∨ Calendar Aging	
Modeling option	Tabulated: time and temperature ▾
Internal resistance calendar aging	Enabled ▾
Capacity calendar aging	Enabled ▾
> Thermal	
> Initial Targets	
> Nominal Values	

Simscape Battery Capabilities

Modeling API, Cooling Plates, Battery Management Algorithms

- Charge and discharge
 - CC-CV, current limits
- Estimators
 - SOC, SOH
- Protection
 - Current, voltage, and temperature monitor
 - Fault qualification
- Thermal management
 - Coolant and heater control
- Support for C-code generation



SIMULATION | **DEBUG** | **MODELING** | **FORMAT** | **APPS**

FILE | LIBRARY | PREPARE | SIMULATE | REVIEW RESULTS

Stop Time: 1000
Normal
Fast Restart

Step Back | Run | Step Forward | Stop

Data Inspector | Logic Analyzer | Bird's-Eye Scope | Simulation Manager

Library Browser

pmsm

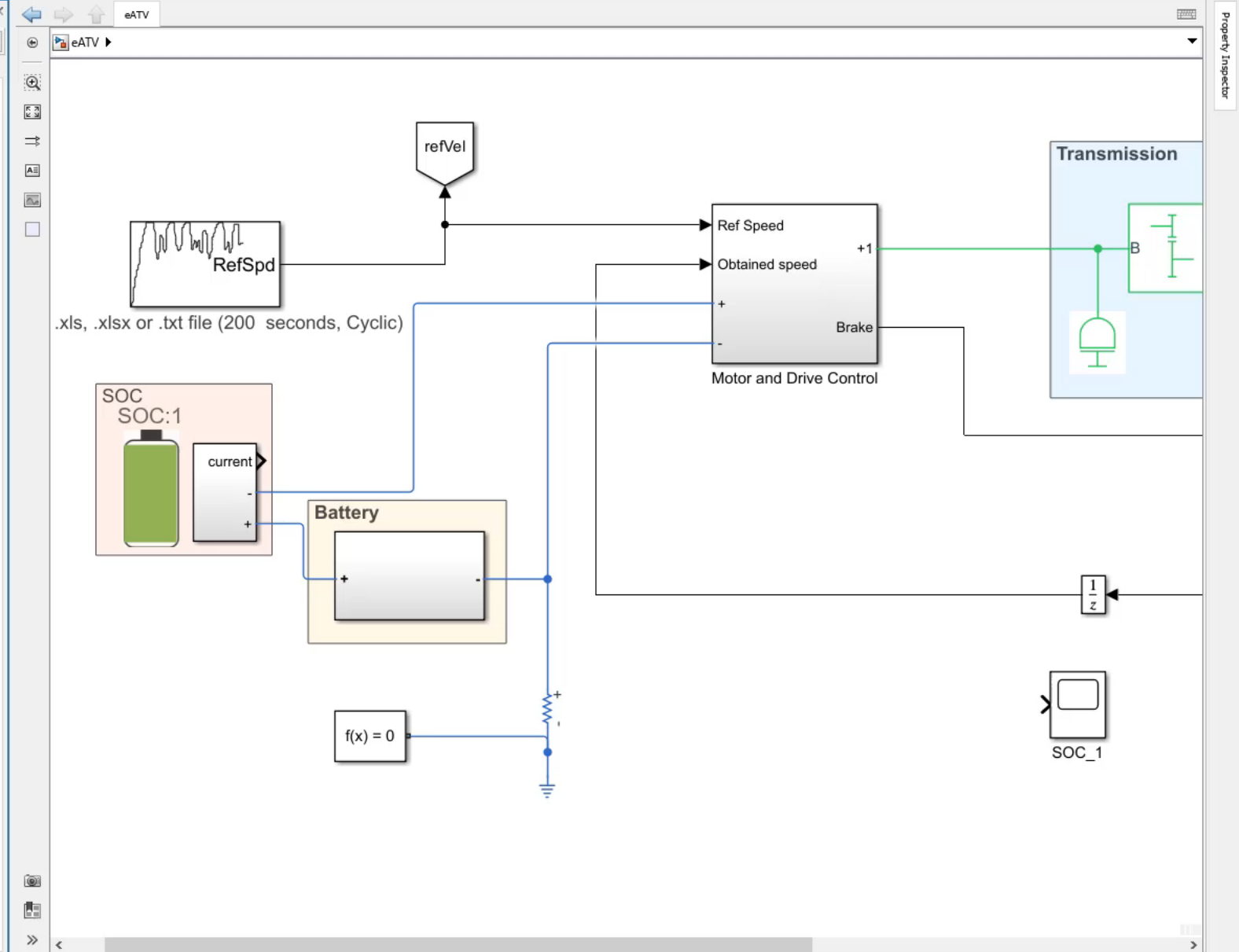
Library | Search Results

- Motor Control Blockset
- Motor Control Blockset HDL Support
- Navigation Toolbox
- Phased Array System Toolbox
- Powertrain Blockset
- Radar Toolbox
- Reinforcement Learning
- Report Generator
- Requirements Toolbox
- RF Blockset
- Robotics System Toolbox
- Robust Control Toolbox
- ROS Toolbox
- Sensor Fusion and Tracking Toolbox
- SerDes Toolbox
- SimEvents
- Simscape
 - Foundation Library
 - Utilities
 - Battery
 - BMS
 - Cell Balancing
 - Current Management
 - Estimators
 - SOC Estimator (Adaptive Kalman Filter)
 - SOC Estimator (Coulomb Counting)
 - Protection
 - Thermal Management
 - Cells
 - Cyclers
 - HIL
 - Thermal
 - Driveline
 - Electrical
 - Fluids
 - Multibody
- Simscape Multibody Contact Forces Library
- Simscape Multibody Multiphysics Library
- Simscape Multibody Parts Library
- Simulink 3D Animation
- Simulink Coder
- Simulink Control Design
- Simulink Design Optimization
- Simulink Design Verifier
- Simulink Desktop Real-Time
- Simulink Extras
- Simulink Real-Time
- Simulink Test

SOC Estimator (Coulomb Counting)

This block implements battery state-of-charge estimation using the Coulomb counting method.

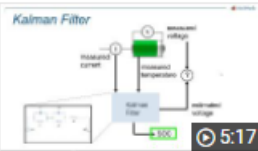
For discrete-time simulation, set Sample time to a positive value or -1 to inherit the sample time. For continuous-time simulation, set the Sample time to zero.



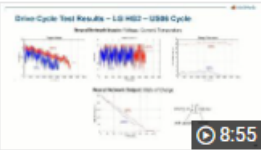
Additionally use neural networks to estimate SOC



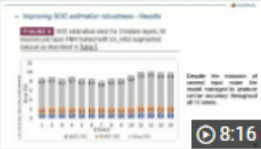
[How to Estimate Battery State of Charge Using Deep Learning](#)




Part 1: An Introduction to Battery State of Charge Estimation
Get an introduction of battery state of charge (SOC) estimation, including a review of using neural networks. 5:17



Part 2: The Experiment Using Neural Networks
Discover the experimental process involved in training and testing the neural network. 8:55



Part 3: Neural Networks for SOC Estimation
Explore the theory and implementation of the deep neural network used in this study; motivation and tradeoffs for the utilization of certain network architectures; and training, testing, validation, and analysis of the network performance. 8:16

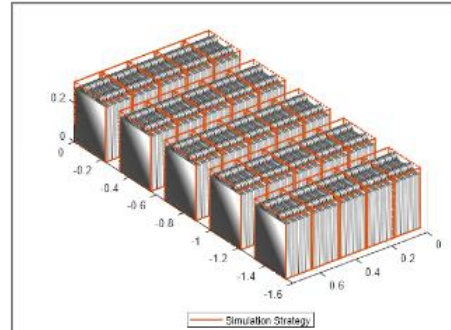


Part 4: Training and Prediction in MATLAB and Simulink Implementation
See the neural network training process and the Simulink implementation of the method. 7:41

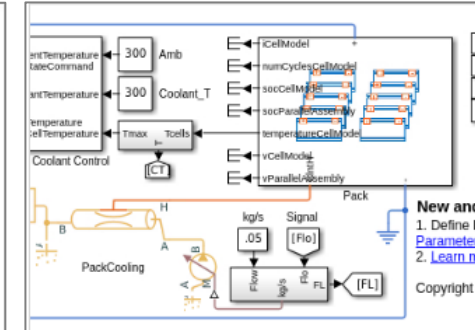
Simscape Battery

Examples

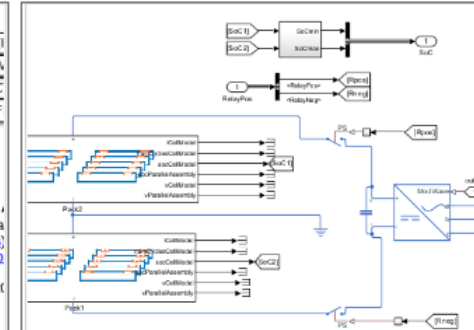
- Build Model of Battery Pack with Cell Aging ([link](#))
- Thermal Analysis for New and Aged Battery Packs ([link](#))
- Peak Shaving with Battery Energy Storage System ([link](#))
- Build Model of Battery Pack for Grid Application ([link](#))
- Protect Battery During Charge and Discharge for EV ([link](#))
- Build Model of Battery Pack with Cell Balancing Circuit ([link](#))



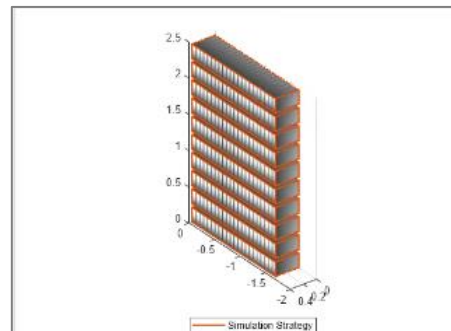
Build Model of Battery Pack with Cell Aging



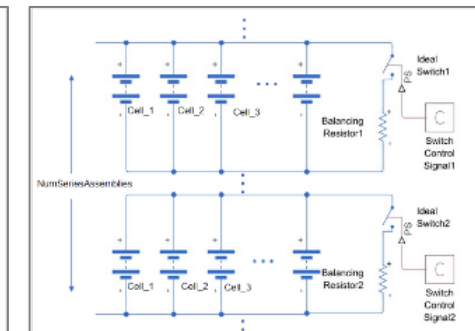
Thermal Analysis for New and Aged Battery Packs



Peak Shaving with Battery Energy Storage System



Build Model of Battery Pack for Grid Application



Build Model of Battery Pack with Cell Balancing Circuit

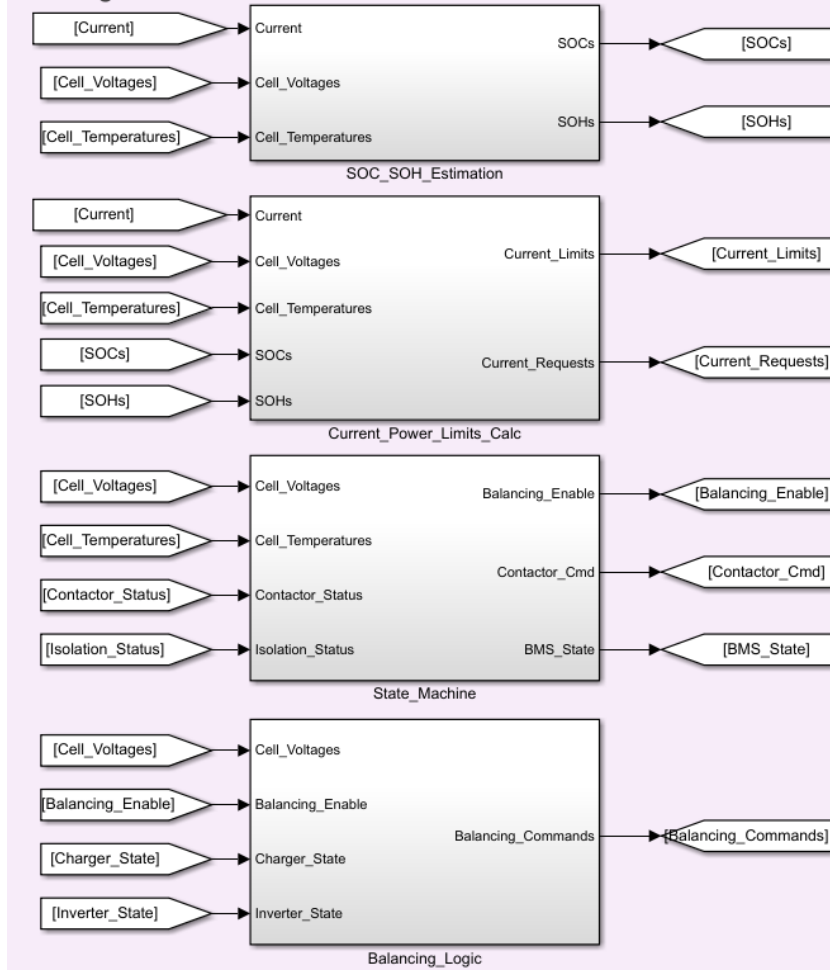


Protect Battery During Charge and Discharge for Electric Vehicle

Generate C/C++ Code From BMS Algorithm Models



BMS Algorithms



Find: Match Case

Contents

- [Summary](#)
- [Subsystem Report](#)
- [Traceability Report](#)
- [Static Code Metrics Report](#)
- [Code Replacements Report](#)

Highlight Navigation

Previous Next

Generated Code

[-] Model files

- [State_Machine.c \(16\)](#)
- [State_Machine.h](#)
- [State_Machine_private.h](#)
- [State_Machine_types.h](#)

[+] Shared files (3)

```
387
388  if (((uint32_T)State_Machine_DW.temporalCounter_i3) < 15U) {
389      State_Machine_DW.temporalCounter_i3 = (uint8_T)((int32_T)((int32_T)
390          State_Machine_DW.temporalCounter_i3) + 1));
391  }
392
393  if (((uint32_T)State_Machine_DW.is_active_c2_State_Machine) == 0U) {
394      State_Machine_DW.is_active_c2_State_Machine = 1U;
395      State_Machine_DW.is_MainStateMachine = State_Machine_IN_Standby;
396      *rtu_BMS_State = 0;
397      State_Machine_DW.MonitorCurrLimMode = MonitorCurrLimModeType_NoCurrLimFault;
398      State_Machine_DW.MonitorCellVoltageMode =
399          MonitorCellVoltageModeType_NoCellVoltFault;
400      State_Machine_DW.Delta = (real32_T) fabs((real_T)((real32_T)
401          ((*rtu_Pack_Voltage) - sum_gyOCKAG3(rtu_Cell_Voltages))));
402      State_Machine_DW.FaultPresent = false;
```

State_Machine

View All

Agenda

- Determine battery pack size to meet system-level targets
- Design and analyze thermal management systems
- Develop control systems
- **Realize digital twin and predictive maintenance applications**

How are Digital Twins used?

By logging data from the deployed assets

- Does the system perform as advertised?
 - **Operation:** must operate for 3-4 hours in the morning and 3-4 hours in the afternoon
 - **Charging:** battery must fully charge in 30 min (at lunch time)
- What is the effect of ambient temperature on the system?
 - Ambient temp ranges from -10 to 35°C over the year. How does this affect system performance?
- What is the actual duty cycle based on operational data?
 - Power used during operation vs. charging
 - Total number of charge / discharge cycles
 - etc.

Digital Twin?

A definition

*“A digital twin is an **up-to-date representation, a model, of an actual physical asset in operation. It reflects the current asset condition and includes relevant historical data about the asset.**”*

*Digital twins can be **used to evaluate the current condition of the asset, and more importantly, predict future behavior, refine the control, or optimize operation.**”*

<https://www.mathworks.com/discovery/digital-twin.html>

Why Digital Twin?

Business value & motivating factors

- **Do things better:** Optimize your customer's experience
 - Anomaly detection
 - Predictive maintenance
 - Asset performance management
 - Operations optimization
 - Fleet management
 - Feedback to design
- **Do new things:** Evolve business models and opportunities

Current State

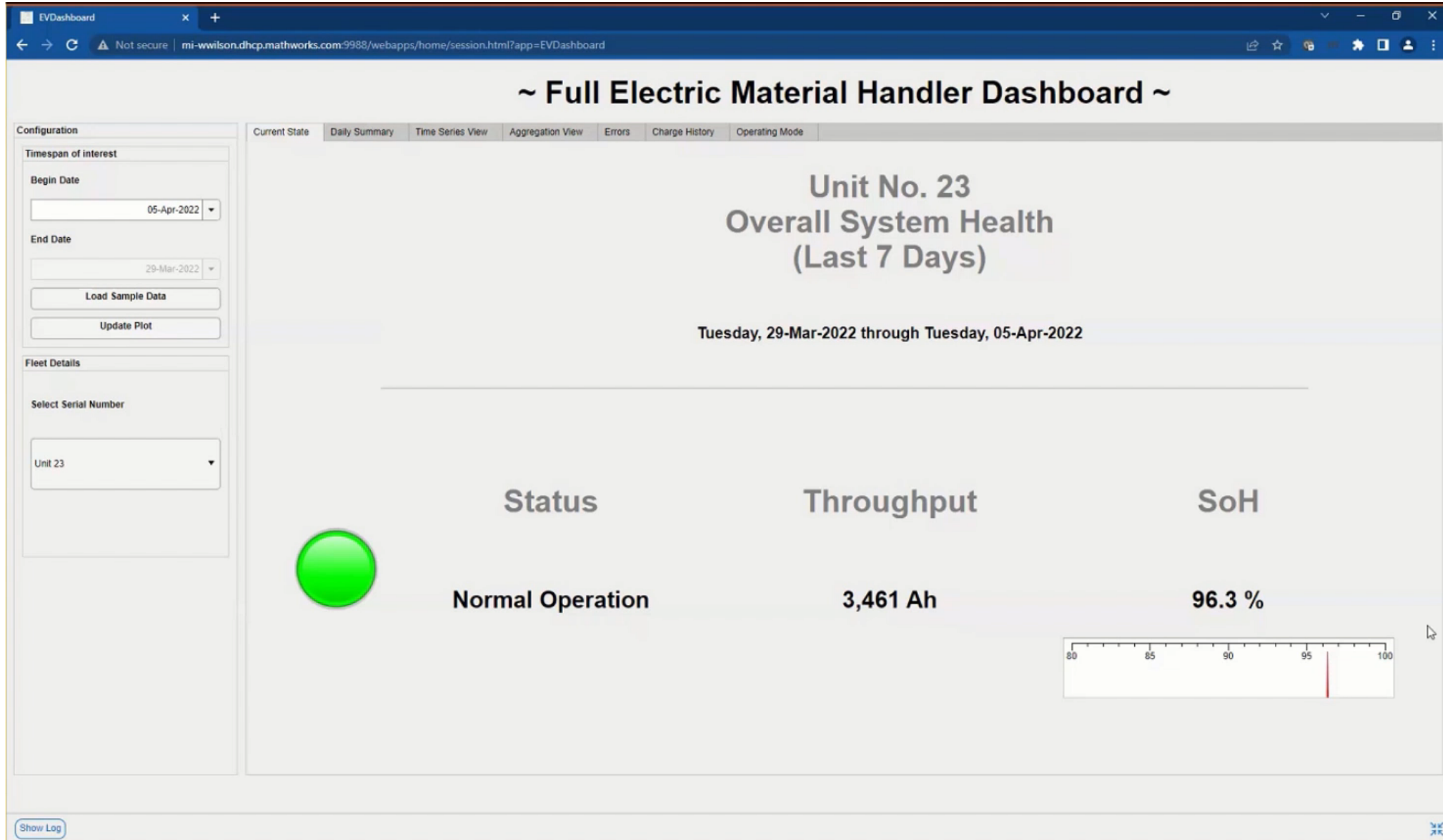
Sell a system



Future State

*Selling a system's operation
(capability as a service, etc.)*

Sample use case:



Workflow for Digital Twin

Create a model with required physics or fidelity



Keep the model up-to-dated as per the real system (asset)



Use simulation to create/tune algorithms for predictive maintenance

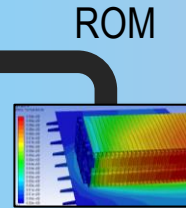
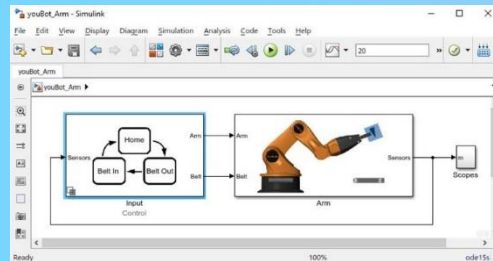


Deploy on cloud or edge devices

Step 1: Create a model with required physics or fidelity

Choosing a model strategy is a function of what you **have** and what you **know**

Physics-Based



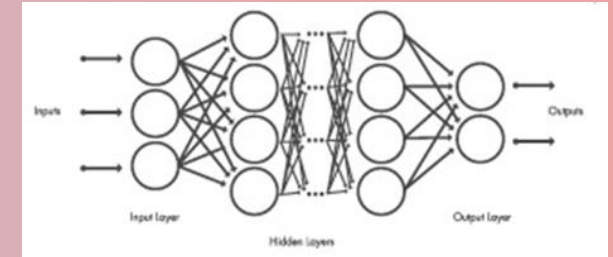
- Dynamic models of systems/components
- Electrical, mechanical, algorithms, etc.
- Can integrate models from other tools, e.g., FEM

Data-Driven

```
24 % Predicted state and covariance
25 - x_prd = A * x_est;
26 - p_prd = A * p_est * A' + Q;
27
28
29 % Estimation
30 - z = H * p_prd';
31 - klm_gain = (S \ B)';
32
33 % Estimated state and covariance
34 - x_est = x_prd + klm_gain * (z - H * x_prd);
35 - p_est = p_prd - klm_gain * H * p_prd;
36
37 % Compute the estimated measurements
38 - y = H * x_est;
```

- Kalman estimator
- System identification
- Regression

AI-Based



- Machine Learning
- Deep Learning
- Reinforcement Learning.

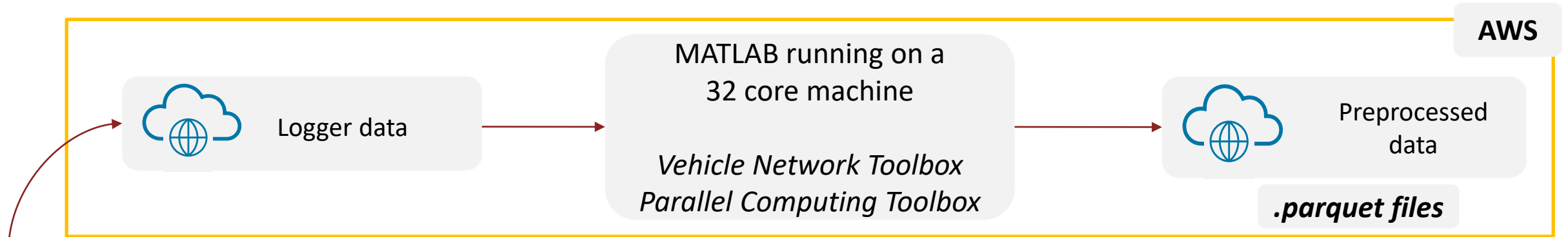
Factors in selecting model strategy

- What does your application need?
- Do you have knowledge of system's physics (or only historical data)?
- Who has the expertise needed to build the model?

Step 2: Keep the model up-to-dated as per the real system (asset)

Raw Log Files

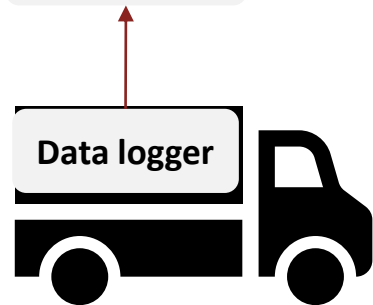
Cloud based data preprocessing pipeline



Implementation Details

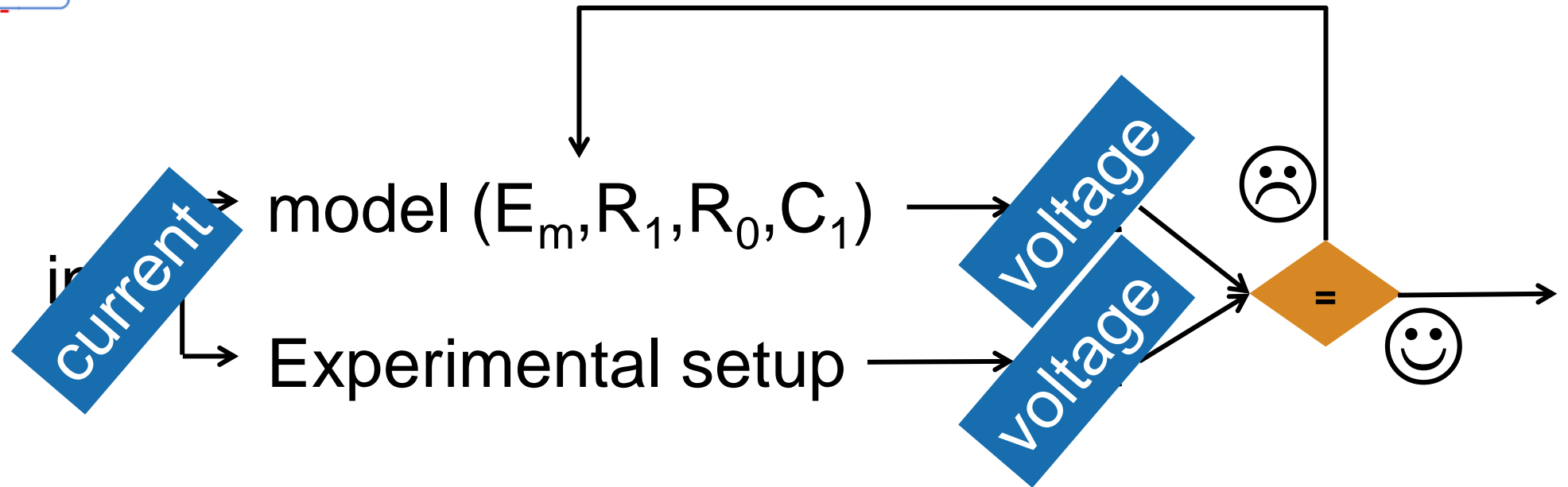
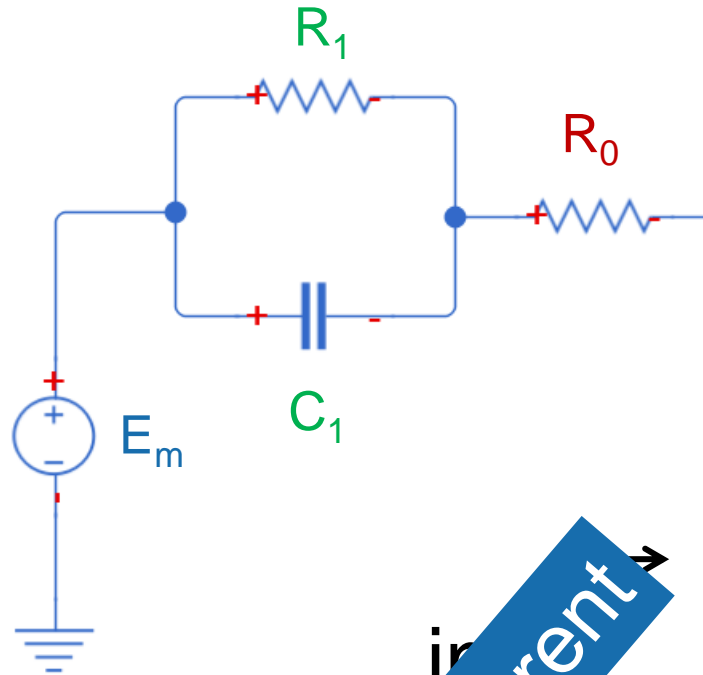
- Source and destination s3 buckets are different
Credential management
- Cloud based compute and parallel computing sped up the work
Leverage compute when you need to
- Run MATLAB on a Windows machine
Needed this for file specific functionality

.MF4 files



Machine / vehicle in use

Use Parameter Estimation to update the models

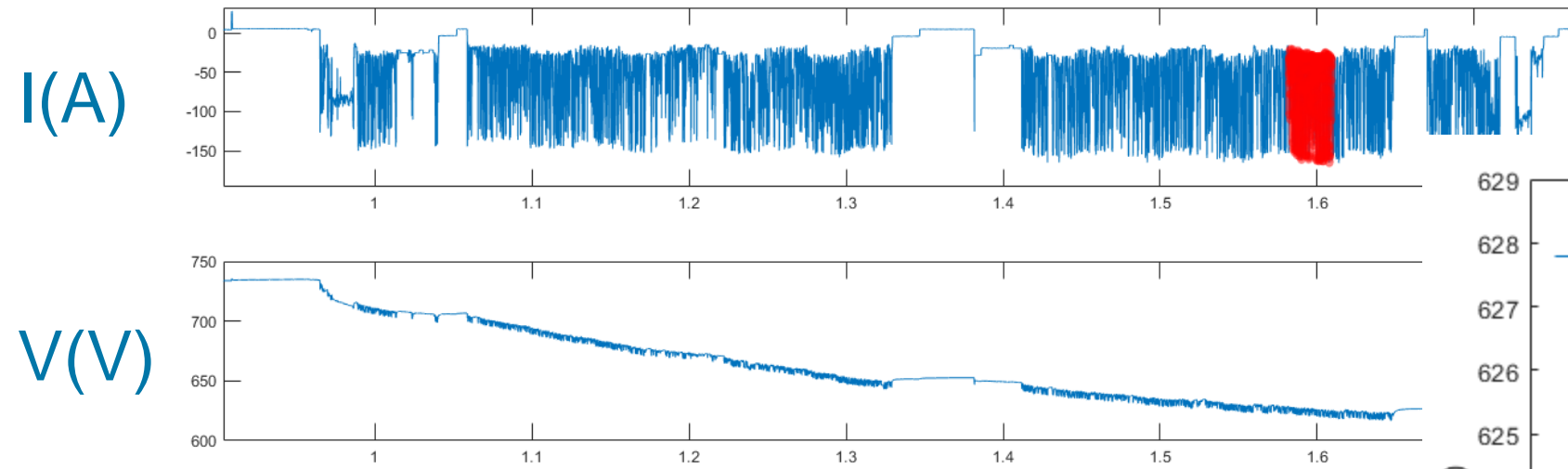


Step 3: Use simulation to create/tune algorithms for predictive maintenance

Incrementally fit data based on voltage values

Bin data by SoC

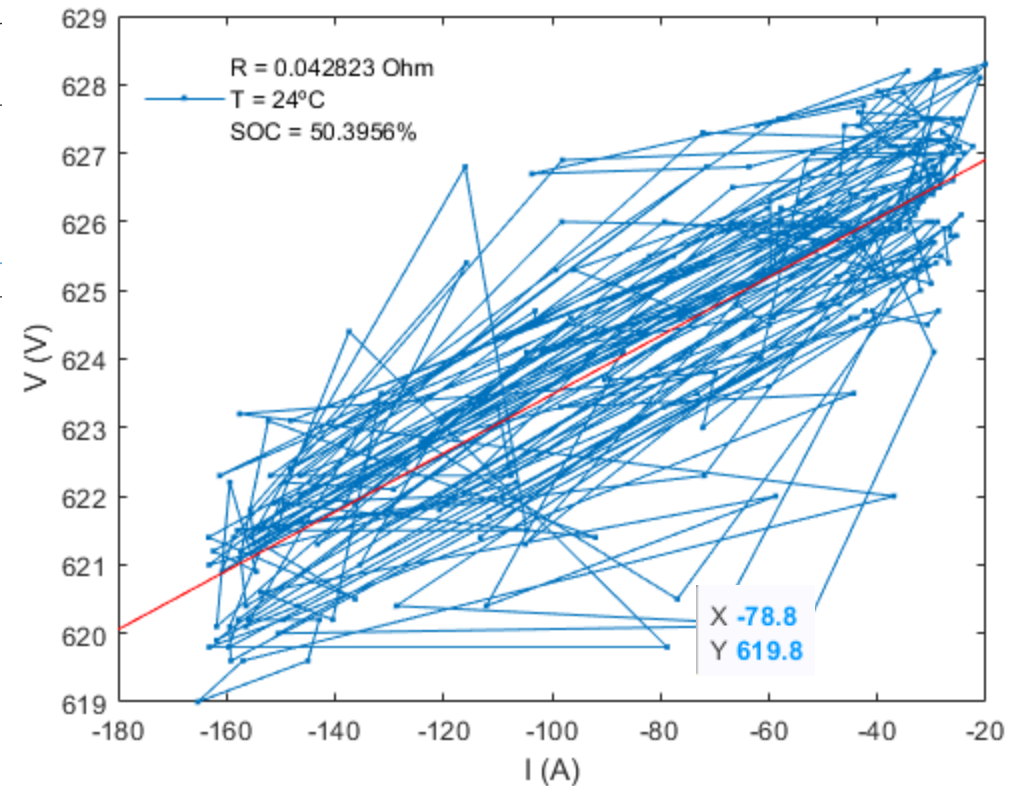
selection



I (A)

V (V)

Internal Resistance - $R = \frac{\partial V}{\partial I}$
Discharge



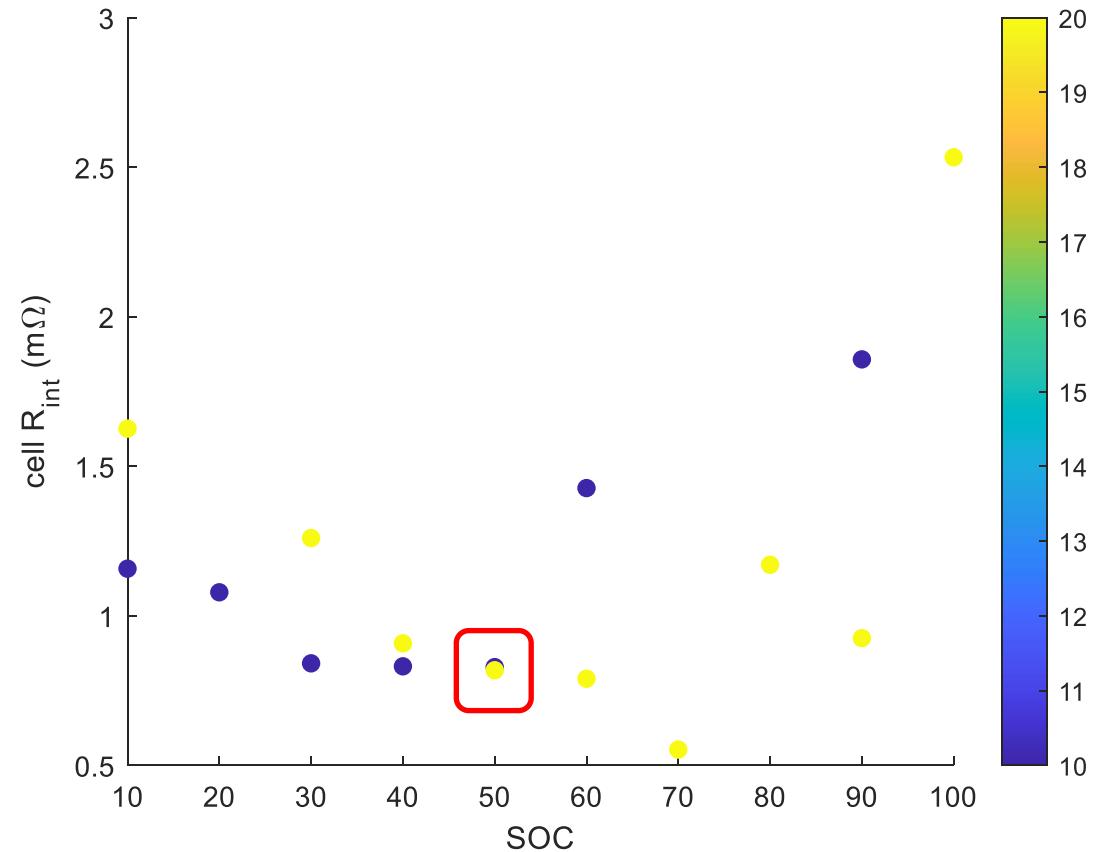
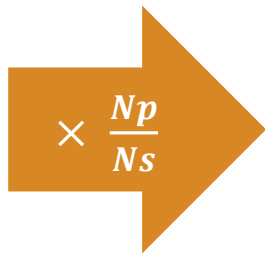
Initial results on a subset of data

Internal resistance as a function of SoC and Temperature

Internal Resistance - $R = \frac{\partial V}{\partial I}$

Discharge

Convert from pack to cell



Internal discharge impedance (10 sec DC pulse, 50% SOC, 25°C)

0.71 mΩ

Next Steps for Modeling Work

Strategy and planned next steps

- Understand system behavior over time
 - How does internal resistance change over time?
 - Can we detect degradation in power output over time?
- Battery cell performance parameters
 - Internal resistance so far (power), capacity next (energy)
 - Combine internal resistance and capacity learnings into a SoH story
- Feature Engineering + AI modeling & Automation
 - Cloud based parallel computing (“Thinking out loud on the cluster”)

Summary

- Determine battery pack size to meet system-level targets
- Design and analyze thermal management systems
- Develop control systems
- Realize digital twin and predictive maintenance applications

Join us for webinar on Evaluating EV Charging Infrastructure with Simscape Electrical

November 18, 2022 | 6.00pm IST

